

# CARBON-SUPPORTED BORON CATALYSTS FOR OXIDATIVE DEHYDROGENATION OF **ALKANES**

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### The Invention

UW-Madison researchers developed a carbon-supported boron catalyst for the selective and active oxidative dehydrogenation (ODH) of alkanes to produce alkenes (e.g., olefins comprising two or more carbons). The use of a carbon support is made possible via a nitric acid treatment to generate oxidized activated carbon (OAC). Following activation, the OAC is treated with boric acid to generate a boron impregnated OAC. A final treatment step results in the robust, selective, and cost-efficient boron/OAC catalyst. This discovery builds up the researchers' prior work, which includes a range of boron-containing catalysts for ODH.

## **Key Benefits**

- · Outperform conventional catalysts
- · Improved induction period compared to other boron-containing catalysts
- · Substantially higher olefin selectivity and alkane conversion rates
- · Improved byproduct mix
- · Significantly less expensive to implement at scale
- · Ready for industrial-scale implementation
- Stable over the long term

## **Additional Information**

#### For More Information About the Inventors

• Ive Hermans

#### **Tech Fields**

• Materials & Chemicals: Synthesis

For current licensing status, please contact Jennifer Gottwald at jennifer@warf.org or 608-960-9854

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