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(54) ORGANIC ACID-TOLERANT MICROORGANISMS AND USES THEREOF FOR PRODUCING ORGANIC ACIDS

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None

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(57) ABSTRACT

Organic acid-tolerant microorganisms and methods of using same. The organic acid-tolerant microorganisms comprise modifications that reduce or ablate AcsA activity or AcsA homolog activity. The modifications increase tolerance of the microorganisms to such organic acids as 3-hydroxypropionic acid (3HP), acrylic acid, and propionic acid. Further modifications to the microorganisms such as increasing expression of malonyl-CoA reductase and/or acetyl-CoA carboxylase provide or increase the ability of the microorganisms to produce 3HP. Methods of generating an organic acid with the modified microorganisms are provided. Methods of using acsA or homologs thereof as counter-selectable markers include replacing acsA or homologs thereof in cells with genes of interest and selecting for the cells comprising the genes of interest with amounts of organic acids effective to inhibit growth of cells harboring acsA or the homologs.

19 Claims, 8 Drawing Sheets

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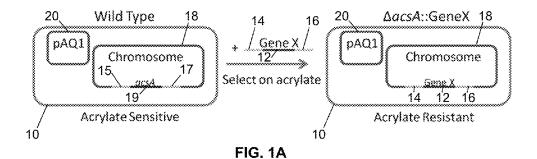
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20 ΔacsA/pAQ1_acsA* 18

pAQ1
pAQ1
Chromosome
15 19 17
Acrylate Sensitive

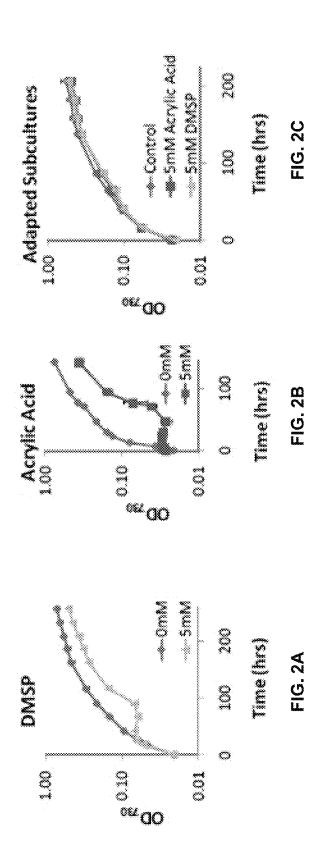
10

Acrylate Resistant

20 ΔacsA/pAQ1_GeneX 18
pAQ1
GeneX
14 12 16
Antibiotic*

Acrylate Resistant

FIG. 1B



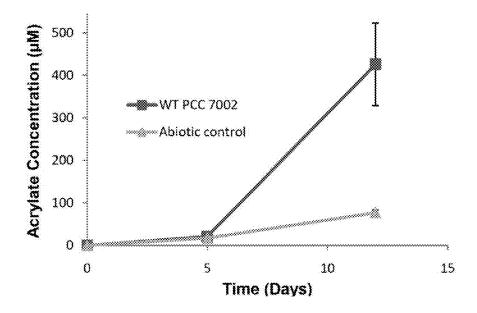
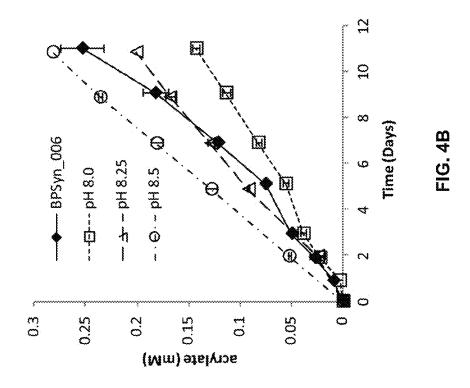
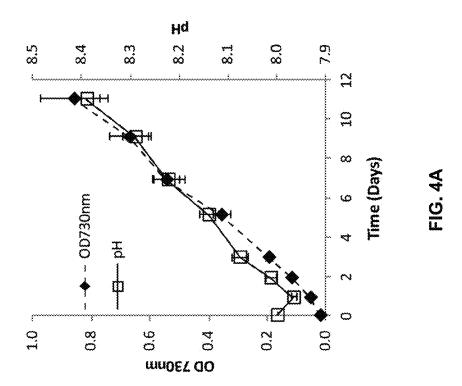
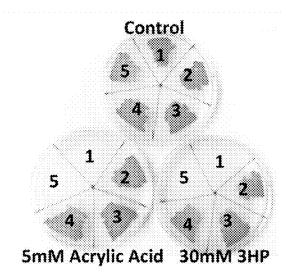


FIG. 3







- 1. WT PCC 7002
- 2. Spontaneous mutant

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- 3. AacsA
- 4. ΔacsA/pAQ1_acsAW49L
- 5. ΔacsA/pAQ1_acsA

FIG. 5

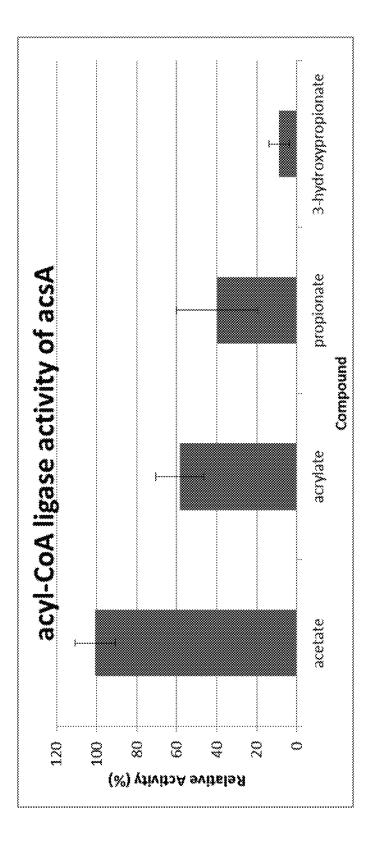
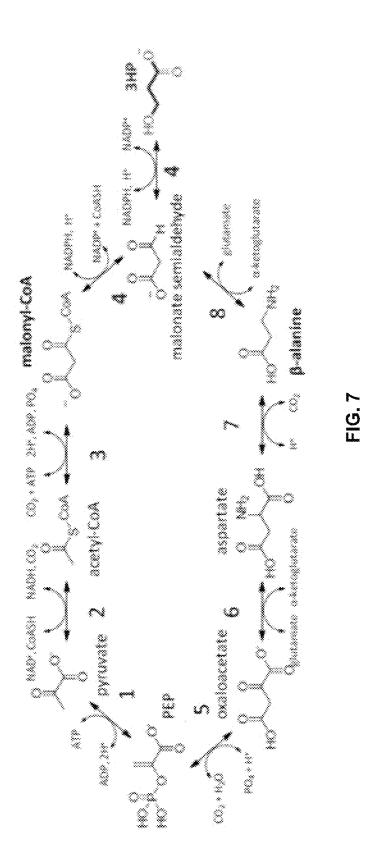


FIG. 6



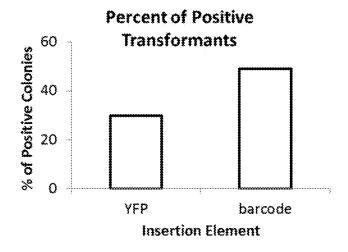


FIG. 8A

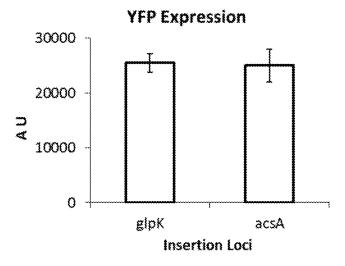


FIG. 8B

ORGANIC ACID-TOLERANT MICROORGANISMS AND USES THEREOF FOR PRODUCING ORGANIC ACIDS

CROSS-REFERENCE TO RELATED APPLICATIONS

This application claims priority under 35 USC §119(e) to U.S. Provisional Patent Application 61/647,001 filed May 15, 2012, the entirety of which is incorporated herein by reference.

STATEMENT REGARDING FEDERALLY SPONSORED RESEARCH

This invention was made with government support under FA9550-11-1-0038 awarded by the USAF/AFOSR and DE-FC02-07ER64494 awarded by the US Department of Energy. The government has certain rights in the invention.

FIELD OF THE INVENTION

The present invention relates to organic acid-tolerant microorganisms and uses thereof for producing organic acids.

BACKGROUND

Production of industrially useful chemicals has conventionally focused on the use of petroleum-like compounds as starting materials. However, various factors have increased 30 interest in the production of such chemicals through microorganism-mediated bioconversion of biomass and other renewable resources.

Accordingly, the U.S. Department of Energy (DOE) recently identified several "building block" chemicals to be 35 produced via microorganism consumption of biomass. The identified chemicals include 1,4 succinic acid, fumaric and malic acids, 2,5 furan dicarboxylic acid, 3-hydroxypropionic acid (3HP), aspartic acid, glucaric acid, glutamic acid, itaconic acid, levulinic acid, 3-hydroxybutyrolactone, glycerol, 40 sorbitol, and xylitol/arabinitol. These chemicals can be converted to high-value, bio-based chemicals or materials.

As an example, 3HP can be readily transformed into a variety of commodity chemicals such as acrylic acid, methyl acrylate, and 1,3-propanediol. These commodity chemicals 45 represent a multi-billion dollar a year industry and are used in the production of plastics, coatings, and fibers. U.S. demand for acrylic acid in particular is growing, exceeding 1×10° kg/year. The current means of synthesizing acrylic acid include oxidation of propylene. A thermodynamically favorable pathway for microbial production of acrylic acid has not been identified.

One hurdle facing the microbial production of industrially useful chemicals is that many, including 3HP, are toxic to the microbes capable of producing them. Recently, efforts have 55 been made not only to increase microbial output of the chemicals but also to increase microbial tolerance to the chemicals. Some of these efforts have focused on the production of 3HP in the heterotrophic microbe *Escherichia coli*. See, e.g., U.S. Pat. No. 8,048,624 to Lynch, U.S. Pub. 2011/0125118 to 60 Lynch, U.S. Pub. 2010/0210017 to Gill et al., and Warnecke et al. *Metabolic Engineering* (2010) 12:241-250.

While focusing on chemical production in heterotrophic microorganisms is a valuable strategy, a potential problem is the availability of carbon and energy sources such as foodbased commodities and/or sugars derived from lignocellulosic biomass. An attractive alternative is to use phototrophic

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microorganisms, such as cyanobacteria. These microorganisms can produce chemical products from CO₂ and light energy without relying on consumption of higher-value carbon sources that can be used for other purposes, such as producing food, fuel, or other certain chemicals.

There is a need for microorganisms capable of producing high yields of industrially useful chemicals and having increased tolerance against those chemicals. There is also a need for microorganisms that use non-food-based feedstock in such production.

SUMMARY OF THE INVENTION

The present invention addresses the aforementioned needs
by providing microorganisms with increased tolerance to
organic acids. The present invention also provides microorganisms genetically modified to produce organic acids. Methods of producing organic acids with the microorganisms
described herein are also provided.

Some versions of the invention provide an organic acidtolerant microorganism comprising a modification that reduces or ablates AcsA activity or AcsA homolog activity in the microorganism, wherein tolerance to an organic acid selected from the group consisting of 3-hydroxypropionic acid (3HP), acrylic acid, and propionic acid is increased compared to a corresponding microorganism not comprising the modification.

The modification is preferably a genetic modification. The genetic modification is preferably a genetic modification other than or in addition to one resulting in a W49L substitution in AcsA or a corresponding substitution in an AcsA homolog.

The microorganism is preferably a bacterium, more preferably a cyanobacterium, and most preferably a cyanobacterium selected from the group consisting of *Synechococcus* sp., *Prochlorococcus* sp., *Synechocystis* sp., and *Nostoc* sp.

The tolerance to the organic acid is preferably increased at least about 25-fold in the microorganism of the invention compared to the corresponding microorganism.

The tolerance to the organic acid may include a minimum inhibitory concentration (MIC) of at least about 10 mM to acrylic acid, an MIC of at least about 100 mM to 3HP, and an MIC of at least about 200 mM to propionic acid.

In preferred versions of the invention, the microorganism is capable of producing 3HP.

The microorganism may include at least one recombinant nucleic acid configured to overexpress a 3HP pathway enzyme. The at least one recombinant nucleic acid encoding the 3HP pathway enzyme may include a malonyl-CoA reductase gene, such as the malonyl-CoA reductase gene derived from *Chloroflexus aurantiacus*. The at least one recombinant nucleic acid encoding the 3HP pathway enzyme may additionally or alternatively include an acetyl-CoA carboxylase gene. The recombinant nucleic acids may be heterologous or may comprise heterologous elements.

Some versions of the invention provide a microbial culture comprising a microorganism as described herein and an amount of an organic acid. The amount of the organic acid may be selected from the group consisting of at least about 10 mM acrylic acid, at least about 100 mM 3HP, and at least about 200 mM propionic acid.

Further versions of the invention provide a method of producing an organic acid comprising culturing a microorganism as described herein in the presence of an amount of an organic acid. The organic acid may be selected from the group consisting of 3HP, acrylic acid, and propionic acid. The amount of the organic acid may be selected from the group consisting

of at least about 10 mM acrylic acid, at least about 100 mM 3HP, and at least about 200 mM propionic acid.

Another version of the invention includes methods of using acsA or homolog thereof as a counter-selectable marker. One method includes replacing an acsA or homolog thereof in a cell with a gene of interest and selecting for the cell comprising the gene of interest with an amount of an organic acid effective to inhibit growth of cells harboring a functional acsA gene or homolog thereof. The replacing preferably occurs through homologous recombination. The acsA or homolog thereof is preferably an acsA gene with at least one silent nucleic acid mutation that reduces background mutation frequency. The at least one silent nucleic acid mutation is preferably selected from the group consisting of T144C and G150C in acsA from Synechococcus sp. PCC 7002. The 15 organic acid is preferably acrylate. The cell may comprise any cell in which acsA or a homolog thereof confers sensitivity to organic acids. Such a cell may include a Synechococcus sp. cell or a cell from any microorganism described herein, known in the art, or later discovered that harbors an acsA 20 acsA as a counter selection marker. homolog. The selecting preferably results in the cell being homozygous for the gene of interest.

The objects and advantages of the invention will appear more fully from the following detailed description of the with the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1A depicts a schema for using acsA or a homolog 30 thereof as a selection marker for introducing a DNA fragment of interest into the acsA or homolog chromosomal locus.

FIG. 1B depicts a schema for using acsA or a homolog thereof as a selection marker for introducing a DNA fragment of interest into a locus other than the acsA or homolog chro- 35 mosomal locus.

FIG. 2A. depicts growth of Synechococcus sp. PCC 7002 at OD730 as a function of time in the presence of 5 mM dimethylsulfoniopropionate (DMSP).

FIG. 2B. depicts growth of Synechococcus sp. PCC 7002 at 40 OD730 as a function of time in the presence of 5 mM acrylic

FIG. 2C. depicts growth of a mutant pool of Synechococcus sp. PCC 7002 at OD730 as a function of time in the presence of 5 mM dimethylsulfoniopropionate (DMSP) and 5 mM 45 acrylic acid.

FIG. 3 depicts acrylate production from DMSP as a function of time for Synechococcus sp. PCC 7002 and an abiotic

Synechococcus sp. PCC 7002 having a barcode sequence in place of the acsA gene (PCC 7002 acsA::BC)) and pH as a function of time in CO₂-limited conditions. Cultivation of BPSyn_006 with 5 mM DMSP under CO₂-limited conditions results in an increase in pH over time.

FIG. 4B depicts acrylic acid accumulation over time from cultivation of BPSyn_006 with 5 mM DMSP and abiotic controls with 5 mM DMSP at pH 8.0, 8.25, and 8.5. The rate of DMSP degradation to acrylic acid increases with an increase in pH.

FIG. 5 depicts plating of wild-type Synechococcus sp. PCC 7002, a mutant generated from growth in the presence of acrylic acid, a ΔacsA mutant, a ΔacsA mutant comprising the pAQ1 plasmid containing acsAW49L, and a ΔacsA mutant comprising the pAQ1 plasmid containing acsA on media 65 containing no organic acid, 5 mM acrylic acid, or 30 mM 3-hydroxypropionic acid (3HP).

FIG. 6 depicts relative acyl-CoA ligase activity of AcsA for acetate, acrylate, propionate, and 3-hydroxypropionate (3HP).

FIG. 7 depicts two 3HP-production pathways, wherein 1 represents pyruvate kinase, 2 represents pyruvate dehydrogenase, 3 represents acetyl-CoA carboxylase, 4 represents malonyl-CoA reductase, 5 represents phosphoenolpyruvate carboxylase, 6 represents aspartate aminotransferase, 7 represents aspartate decarboxylase, and 8 represents β-alanine/ α -ketoglutarate aminotransferase.

FIG. 8A depicts the percent of colonies positive for yellow fluorescent protein (YFP) or a barcode sequence resulting from use of acsA as a counter selection marker upon introducing the YFP or the barcode sequence into the chromosomal acsA locus of Synechococcus sp. PCC 7002.

FIG. 8B depicts levels of YFP expression from cells in which YFP was introduced into the glpK chromosomal locus using acsA as a counter selection marker and cells in which YFP was introduced into the acsA chromosomal locus using

DETAILED DESCRIPTION OF THE INVENTION

One version of the invention includes a microorganism preferred embodiment of the invention made in conjunction 25 wherein an acsA gene product or homolog thereof is functionally deleted. The acsA gene product (AcsA) and homologs thereof are acetyl-CoA synthetases classified under Enzyme Commission (EC) number 6.2.1.1. Other names for these acetyl-CoA synthetases include "acetate-CoA ligases," "acetyl-CoA ligases," and "acyl-activating enzymes."

> "Functional deletion" or its grammatical equivalents refers to any modification to a microorganism that ablates, reduces, inhibits, or otherwise disrupts production of a gene product, renders the gene product non-functional, or otherwise reduces or ablates the gene product's activity. "Gene product" refers to a protein or polypeptide encoded and produced by a particular gene. In some versions of the invention, "functionally deleted acsA gene product or homolog thereof" means that the acsA gene is mutated to an extent that an acsA gene product or homolog thereof is not produced at all.

One of ordinary skill in the art will appreciate that there are many well-known ways to functionally delete a gene product. For example, functional deletion can be accomplished by introducing one or more genetic modifications. As used herein, "genetic modifications" refer to any differences in the nucleic acid composition of a cell, whether in the cell's native chromosome or in endogenous or exogenous non-chromosomal plasmids harbored within the cell. Examples of genetic FIG. 4A depicts growth of BPSyn_006 (a ΔacsA strain of 50 modifications that may result in a functionally deleted gene product include but are not limited to mutations, partial or complete deletions, insertions, or other variations to a coding sequence or a sequence controlling the transcription or translation of a coding sequence; placing a coding sequence under 55 the control of a less active promoter; and expressing ribozymes or antisense sequences that target the mRNA of the gene of interest, etc. In some versions, a gene or coding sequence can be replaced with a selection marker or screenable marker. Various methods for introducing the genetic 60 modifications described above are well known in the art and include homologous recombination, among other mechanisms. See, e.g., Green et al., $Molecular\ Cloning:\ A\ laboratory\ manual,\ 4^{th}$ ed., Cold Spring Harbor Laboratory Press (2012) and Sambrook et al., Molecular Cloning: A Laboratory Manual, 3rd ed., Cold Spring Harbor Laboratory Press (2001). Various other genetic modifications that functionally delete a gene product are described in the examples below.

Functional deletion can also be accomplished by inhibiting the activity of the gene product, for example, by chemically inhibiting a gene product with a small molecule inhibitor, by expressing a protein that interferes with the activity of the gene product, or by other means.

In certain versions of the invention, the functionally deleted gene product may have less than about 95%, less than about 90%, less than about 85%, less than about 80%, less than about 75%, less than about 55%, less than about 65%, less than about 60%, less than about 55%, less than about 10 50%, less than about 45%, less than about 40%, less than about 35%, less than about 35%, less than about 35%, less than about 25%, less than about 20%, less than about 15%, less than about 10%, less than about 5%, less than about 10%, or about 0% of the activity of the non-functionally deleted gene product.

In certain versions of the invention, a cell with a functionally deleted gene product may have less than about 95%, less than about 90%, less than about 85%, less than about 80%, less than about 75%, less than about 70%, less than about 65%, less than about 65%, less than about 45%, less than about 50%, less than about 45%, less than about 40%, less than about 35%, less than about 25%, less than about 25%, less than about 25%, less than about 20%, less than about 15%, less than about 10%, less than about 5%, less than about 10%, or about 0% of the activity of the gene product compared to a cell with the 25 non-functionally deleted gene product.

In certain versions of the invention, the functionally deleted gene product may be expressed at an amount less than about 95%, less than about 90%, less than about 85%, less than about 80%, less than about 75%, less than about 70%, 30 less than about 65%, less than about 60%, less than about 55%, less than about 55%, less than about 45%, less than about 40%, less than about 35%, less than about 30%, less than about 25%, less than about 20%, less than about 15%, less than about 10%, less than about 15%, less than about 10% of the amount of the non-functionally deleted gene product.

In certain versions of the invention, the functionally deleted gene product may result from a genetic modification in which at least 1, at least 2, at least 3, at least 4, at least 5, at 40 least 10, at least 20, at least 30, at least 40, at least 50, or more nonsynonymous substitutions are present in the gene or coding sequence of the gene product.

In certain versions of the invention, the functionally deleted gene product may result from a genetic modification 45 in which at least 1, at least 2, at least 3, at least 4, at least 5, at least 10, at least 20, at least 30, at least 40, at least 50, or more bases are inserted in the gene or coding sequence of the gene product.

In certain versions of the invention, the functionally 50 deleted gene product may result from a genetic modification in which at least about 1%, at least about 5%, at least about 10%, at least about 20%, at least about 25%, at least about 35%, at least about 40%, at least about 50%, at least about 55%, at least about 55%, at least about 55%, at least about 65%, at least about 70%, at least about 75%, at least about 80%, at least about 85%, at least about 90%, at least about 95%, or about 100% of the gene product's gene or coding sequence is deleted or mutated.

In certain versions of the invention, the functionally 60 deleted gene product may result from a genetic modification in which at least about 1%, at least about 5%, at least about 10%, at least about 20%, at least about 25%, at least about 35%, at least about 40%, at least about 50%, at least about 55%, at least about 65%, at least about 65%, at least about 70%, at least about 75%, at least about 80%, at least about 85%, at least about 85%, at least about 80%, at least about 85%, at least about

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90%, at least about 95%, or about 100% of a promoter driving expression of the gene product is deleted or mutated.

In certain versions of the invention, the functionally deleted gene product may result from a genetic modification in which at least about 1%, at least about 5%, at least about 10%, at least about 20%, at least about 25%, at least about 35%, at least about 40%, at least about 50%, at least about 55%, at least about 60%, at least about 65%, at least about 70%, at least about 75%, at least about 80%, at least about 85%, at least about 90%, at least about 95%, or about 100% of an enhancer controlling transcription of the gene product's gene is deleted or mutated.

In certain versions of the invention, the functionally deleted gene product may result from a genetic modification in which at least about 1%, at least about 5%, at least about 10%, at least about 20%, at least about 25%, at least about 30%, at least about 35%, at least about 40%, at least about 50%, at least about 55%, at least about 50%, at least about 55%, at least about 70%, at least about 65%, at least about 80%, at least about 85%, at least about 90%, at least about 90%, at least about 90%, at least about 95%, or about 100% of a sequence controlling translation of gene product's mRNA is deleted or mutated.

In certain versions of the invention, the decreased activity or expression of the functionally deleted gene product is determined with respect to the activity or expression of the gene product in its unaltered state as found in nature. In certain versions of the invention, the decreased activity or expression of the functionally deleted gene product is determined with respect to the activity or expression of the gene product in its form in a corresponding microorganism. In certain versions, the genetic modifications giving rise to a functionally deleted gene product are determined with respect to the gene in its unaltered state as found in nature. In certain versions, the genetic modifications giving rise to a functionally deleted gene product are determined with respect to the gene in its form in a corresponding microorganism.

Some versions of the invention include a plurality of microorganisms, wherein greater than about 1%, about 5%, about 10%, about 15%, about 20%, about 25%, about 30%, about 35%, about 40%, about 50%, about 55%, about 60%, about 65%, about 70%, about 75%, about 80%, about 85%, about 90%, about 95%, or more of the plurality of microorganisms comprise a functionally deleted acsA gene product or homolog thereof. In some versions, the plurality of microorganisms is a microbial culture.

Genetic modifications that can be introduced into the acsA gene or homologs thereof to functionally delete the acsA gene product or homologs thereof, such as generating acsA knockouts, are described in the examples below.

The acsA gene is an acetyl-CoA synthetase gene in the exemplary cyanobacterium *Synechococcus* sp. PCC 7002, the coding sequence of which can be found in GenBank under accession number NC 010475.1 and is as follows:

(SEQ ID NO: 1)
atgtccgaac aaaacattga atccatcctc caggagcagc
gccttttttc gcctgcacca gactttgctg ccgaggccca
gatcaagagc ttagaccagt accaagccct ctacgaccgg
gcgaaaaatg accccgaagg cttttggggg gaactcgccg
aacaggaatt ggaatggttt gagaaatggg acaaggtgct

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cgattggcaa ccgcccttcg ccaaatggtt tgtcaacggg aaaattaaca tttcctacaa ttgcctcgac cgtcatctca aaacctggcg caaaaataaa gccgccctca tctgggaagg ggaacceggt gactecegta ceeteaceta tgeccageta caccacgagg tetgecagtt tgccaatgcg atgaaaaagt tqqqcqtcaa aaaaqqcqat cqcqtcqqqa tttatatqcc aatgateeeg gaageegteg ttgeeeteet egeetgtgee cqcattqqtq cqccccatac qqtqatattt qqtqqcttta gtgccgaagc cctccgcagt cgcctcgaag acgctgaagc caaactggtg atcaccgccg acgggggctt ccgcaaagat aaagcggtac ccctcaagga tcaagtagat gcggcgatcg ccgatcacca tgcccccagc gttgagaatg ttttggtcgt tcaacgcacc aaagagcctg tccacatgga agccgggcgg gatcactggt ggcatgattt gcaaaaagaa gtctccgctg actgtcccgc cgagccgatg gatgccgaag atatgctctt catcetetat accageggea ceaegggtaa acceaaggge gttgtccaca ctacgggcgg ttataatctc tacacccata taacgaccaa gtggatcttt gatctcaaag atgatgacgt gtattggtgt ggtgctgatg tgggttggat caccggccac agttacatta cctatggccc tctatctaac ggggcaacgg tettaatgta tgaaggegea eeeegteegt etaateeegg ttgctattgg gaaattattc aaaaatatgg tgtcaccatt ttctatacgg cacccacagc gattcgggcc tttatcaaaa tgggtgaagg catccccaat aaatatgaca tgagttccct gcgcctctta ggaaccgtgg gtgaaccgat taacccagaa gcttggatgt ggtaccaccg ggtcattggt ggcgaacgtt qtcccattqt tqatacatqq tqqcaaacqq aaaccqqtqq tgtgatgatt acgcctttac ccggtgcaac tcccacaaaa cccqqctcqq caactcqtcc ttttccqqqq attqtqqcqq atgtcgttga ccttgatgga aattccgttg gtgacaacga aggeggetae etggtagtga aacaaceetg geetgggatg atgcgtactg tttacggcaa tcccgaacgc ttccggtcta cctattggga gcacatcgcc ccgaaagatg gacaatacct ttatttcgca ggtgacgggg cacgccgtga ccaagatggc tatttttgga ttatgggtcg cgtcgatgat gtcttaaatg tttcgggcca tcgcctcggc accatggaag tggaatcggc cctcgtttcc caccctgccg tcgccgaagc agccgtggtt ggaaagccag atccggttaa gggggaagag gtgtttgcct ttgtcaccct tgagggcacc tacagtccga gcgacgatct cgtaacggaa ctcaaggccc atgtggtgaa agaaattggg -continued
gcgatcgccc gtccgggaga aatccgtttt gccgatgtaa
tgcccaaaac ccgttctggg aagatcatgc ggcgtttgtt
gcgaaaccta gccgcaggtc aggaaattgt gggcgacacc
tccaccctcg aagaccgcag cgtcctcgat caactccggg

The acsA coding sequence in the exemplary organism Synechococcus sp. PCC 7002 encodes a protein included in Gen-Bank under accession number YP_001735082.1, having the following amino acid sequence:

15 (SEQ ID NO: 2) MSEQNIESIL QEQRLFSPAP DFAAEAQIKS LDQYQALYDR AKNDPEGFWG ELAEQELEWF EKWDKVLDWQ PPFAKWFVNG KINISYNCLD RHLKTWRKNK AALIWEGEPG DSRTLTYAQL 20 HHEVCQFANA MKKLGVKKGD RVGIYMPMIP EAVVALLACA RIGAPHTVIF GGFSAEALRS RLEDAEAKLV ITADGGFRKD KAVPLKDQVD AAIADHHAPS VENVLVVQRT KEPVHMEAGR 25 DHWWHDLQKE VSADCPAEPM DAEDMLFILY TSGTTGKPKG VVHTTGGYNL YTHITTKWIF DLKDDDVYWC GADVGWITGH SYITYGPLSN GATVLMYEGA PRPSNPGCYW EIIQKYGVTI 30 FYTAPTAIRA FIKMGEGIPN KYDMSSLRLL GTVGEPINPE AWMWYHRVIG GERCPIVDTW WOTETGGVMI TPLPGATPTK PGSATRPFPG IVADVVDLDG NSVGDNEGGY LVVKOPWPGM 35 MRTVYGNPER FRSTYWEHIA PKDGOYLYFA GDGARRDODG YFWIMGRVDD VLNVSGHRLG TMEVESALVS HPAVAEAAVV GKPDPVKGEE VFAFVTLEGT YSPSDDLVTE LKAHVVKEIG 40 AIARPGEIRF ADVMPKTRSG KIMRRLLRNL AAGQEIVGDT STLEDRSVLD QLRG

Homologs of acsA include genes or gene products encoded 45 thereby that are homologous to the acsA gene or its product. Proteins and/or protein sequences are "homologous" when they are derived, naturally or artificially, from a common ancestral protein or protein sequence. Similarly, nucleic acids and/or nucleic acid sequences are homologous when they are 50 derived, naturally or artificially, from a common ancestral nucleic acid or nucleic acid sequence. Homology is generally inferred from sequence similarity between two or more nucleic acids or proteins (or sequences thereof). The precise percentage of similarity between sequences that is useful in 55 establishing homology varies with the nucleic acid and protein at issue, but as little as 25% sequence similarity (e.g., identity) over 50, 100, 150 or more residues (nucleotides or amino acids) is routinely used to establish homology (e.g., over the full length of the two sequences to be compared). 60 Higher levels of sequence similarity (e.g., identity), e.g., 30%, 35% 40%, 45% 50%, 55%, 60%, 65%, 70%, 75%, 80%, 85%, 90%, 95%, or 99% or more, can also be used to establish homology. Accordingly, homologs of the genes or gene products described herein include genes or gene products having at least about 30%, 35%, 40%, 45%, 50%, 55%, 60%, 65%, 70%, 75%, 80%, 85%, 90%, 95%, or 99% identity to the genes or gene products described herein. Methods for deter-

mining sequence similarity percentages (e.g., BLASTP and BLASTN using default parameters) are described herein and are generally available. The homologous proteins should demonstrate comparable activities and, if an enzyme, participate in the same or analogous pathways. "Orthologs" are 5 genes in different species that evolved from a common ancestral gene by speciation. Normally, orthologs retain the same or similar function in the course of evolution. As used herein "orthologs" are included in the term "homologs".

For sequence comparison and homology determination, 10 one sequence typically acts as a reference sequence to which test sequences are compared. When using a sequence comparison algorithm, test and reference sequences are input into a computer, subsequence coordinates are designated, if necessary, and sequence algorithm program parameters are designated. The sequence comparison algorithm then calculates the percent sequence identity for the test sequence(s) relative to the reference sequence based on the designated program parameters. A typical reference sequence of the invention is a nucleic acid or amino acid sequence corresponding to acsA or 20 other genes or products described herein.

Optimal alignment of sequences for comparison can be conducted, e.g., by the local homology algorithm of Smith & Waterman, Adv. Appl. Math. 2:482 (1981), by the homology alignment algorithm of Needleman & Wunsch, J. Mol. Biol. 25 48:443 (1970), by the search for similarity method of Pearson & Lipman, Proc. Nat'l. Acad. Sci. USA 85:2444 (1988), by computerized implementations of these algorithms (GAP, BESTFIT, FASTA, and TFASTA in the Wisconsin Genetics Software Package, Genetics Computer Group, 575 Science 30 Dr., Madison, Wis.), or by visual inspection (see Current Protocols in Molecular Biology, F. M. Ausubel et al., eds., Current Protocols, a joint venture between Greene Publishing Associates, Inc. and John Wiley & Sons, Inc., (supplemented through 2008)).

One example of an algorithm that is suitable for determining percent sequence identity and sequence similarity for purposes of defining homologs is the BLAST algorithm, which is described in Altschul et al., J. Mol. Biol. 215:403-410 (1990). Software for performing BLAST analyses is 40 publicly available through the National Center for Biotechnology Information. This algorithm involves first identifying high scoring sequence pairs (HSPs) by identifying short words of length W in the query sequence, which either match or satisfy some positive-valued threshold score T when 45 aligned with a word of the same length in a database sequence. T is referred to as the neighborhood word score threshold (Altschul et al., supra). These initial neighborhood word hits act as seeds for initiating searches to find longer HSPs containing them. The word hits are then extended in 50 both directions along each sequence for as far as the cumulative alignment score can be increased. Cumulative scores are calculated using, for nucleotide sequences, the parameters M (reward score for a pair of matching residues; always>0) and N (penalty score for mismatching residues; always<0). 55 For amino acid sequences, a scoring matrix is used to calculate the cumulative score. Extension of the word hits in each direction are halted when: the cumulative alignment score falls off by the quantity X from its maximum achieved value; the cumulative score goes to zero or below, due to the accu- 60 mulation of one or more negative-scoring residue alignments; or the end of either sequence is reached. The BLAST algorithm parameters W, T, and X determine the sensitivity and speed of the alignment. The BLASTN program (for nucleotide sequences) uses as defaults a wordlength (W) of 11, an 65 expectation (E) of 10, a cutoff of 100, M=5, N=-4, and a comparison of both strands. For amino acid sequences, the

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BLASTP program uses as defaults a wordlength (W) of 3, an expectation (E) of 10, and the BLOSUM62 scoring matrix (see Henikoff & Henikoff (1989) Proc. Natl. Acad. Sci. USA 89:10915).

In addition to calculating percent sequence identity, the BLAST algorithm also performs a statistical analysis of the similarity between two sequences (see, e.g., Karlin & Altschul, Proc. Natl. Acad. Sci. USA 90:5873-5787 (1993)). One measure of similarity provided by the BLAST algorithm is the smallest sum probability (P(N)), which provides an indication of the probability by which a match between two nucleotide or amino acid sequences would occur by chance. For example, a nucleic acid is considered similar to a reference sequence if the smallest sum probability in a comparison of the test nucleic acid to the reference nucleic acid is less than about 0.1, more preferably less than about 0.01, and most preferably less than about 0.001. The above-described techniques are useful in identifying homologous sequences for use in the methods described herein.

The terms "identical" or "percent identity", in the context of two or more nucleic acid or polypeptide sequences, refer to two or more sequences or subsequences that are the same or have a specified percentage of amino acid residues or nucleotides that are the same, when compared and aligned for maximum correspondence, as measured using one of the sequence comparison algorithms described above (or other algorithms available to persons of skill) or by visual inspection.

The phrase "substantially identical", in the context of two nucleic acids or polypeptides refers to two or more sequences or subsequences that at least about 60%, about 65%, about 70%, about 75%, about 80%, about 85%, about 90, about 95%, about 98%, or about 99% or more nucleotide or amino acid residue identity, when compared and aligned for maxi-35 mum correspondence, as measured using a sequence comparison algorithm or by visual inspection. Such "substantially identical" sequences are typically considered to be "homologous", without reference to actual ancestry. Preferably, the "substantial identity" exists over a region of the sequences that is at least about 50 residues in length, more preferably over a region of at least about 100 residues, and most preferably, the sequences are substantially identical over at least about 150 residues, at least about 250 residues, or over the full length of the two sequences to be compared.

Non-limiting examples of gene-product homologs of the acsA gene in various microorganisms include the acetylcoenzyme A synthetase from Fischerella sp. JSC-11 (Genbank Accession No. ZP_08986431.1), the acetyl-coenzyme A from Moorea producta 3 L synthetase (Genbank Accession No. ZP_08425677.1), the acetate/CoA from Cyanothece sp. **PCC** 7822 ligase (Genbank Accession YP 003886065.1), the acetyl-CoA from Cvanothece sp. 7424 synthetase (Genbank Accession YP_002378472.1), the unnamed protein product from Thermosynechococcus elongatus BP-1 (Genbank Accession No. NP_681677.1), the unnamed protein product from Anabaena variabilis ATCC 29413 (Genbank Accession No. YP_321725.1), the acetate-CoA ligase from Cylindrospermopsis raciborskii CS-505 (Genbank Accession No. ZP_06308209.1), the acetyl-CoA synthetase from Nostoc punctiforme PCC 73102 (Genbank Accession No. YP_001869493.1), the acetate-CoA ligase from Microcoleus chthonoplastes PCC 7420 (Genbank Accession No. ZP_05030125.1), the acetyl-coenzyme A synthetase from Nodularia spumigena CCY9414 (Genbank Accession No. ZP_01629204.1), the acetyl-CoA synthetase from Microcystis aeruginosa NIES-843 (Genbank Accession No.

YP_001660936.1), the acetate/CoA ligase from 'Nostoc azollae' 0708 (Genbank Accession No. YP 003723268.1), the acsA gene from Microcystis aeruginosa PCC 7806 (Genbank Accession No. CAO86486.1), the acetyl-coenzyme A synthetase from Microcoleus vaginatus FGP-2 (Genbank Accession No. ZP_08490634.1), the Acetate-CoA ligase from Raphidiopsis brookii D9 (Genbank Accession No. ZP_06304063.1), the acsA gene product from Acaryochloris MBIC11017 marina (Genbank Accession YP_001517064.1), the acetyl-CoA synthetase from Acary- 10 ochloris sp. CCMEE 5410 (Genbank Accession No. ZP_09248274.1), the acetyl-CoA synthetase from Oscillatoria sp. PCC 6506 (Genbank Accession ZP_07113076.1), the acetyl-CoA synthetase from Cyanoth-PCC 7425 (Genbank Accession YP_002484565.1), the Acetate-CoA ligase from Lyngbya sp. PCC 8106 (Genbank Accession No. ZP_01623739.1), the unnamed protein product from Trichodesmium erythraeum IMS101 (Genbank Accession No. YP_722064.1), the acetyl-CoA synthetase from Arthrospira platensis str. Paraca 20 (Genbank Accession No. ZP_06383883.1), the acetate/CoA ligase from Arthrospira maxima CS-328 (Genbank Accession No. ZP_03274675.1), the acetyl-coenzyme A synthetase from Arthrospira sp. PCC 8005 (Genbank Accession No. ZP_09782650.1), the acetate/CoA ligase from 25 Arthrospira maxima CS-328 (Genbank Accession No. EDZ93724.1), the acetyl-coenzyme A synthetase from Arthrospira sp. PCC 8005 (Genbank Accession No. CCE18403.1), the unnamed protein product from Cyanoth-PCC 8802 (Genbank Accession YP_003138301.1), the acetate/CoA ligase from Cyanothece sp. PCC 8802 (Genbank Accession No. ACV01466.1), the acetyl-CoA synthetase from Cyanothece sp. PCC 8801 (Genbank Accession No. YP_002373634.1), the acetyl-coenzyme A synthetase from Cyanothece sp. ATCC 51472 (Gen- 35 bank Accession No. ZP_08974038.1), the unnamed protein product from Synechococcus elongatus PCC 6301 (Genbank Accession No. ZP_08974038.1), the acetyl-CoA synthetase from Cyanothece sp. ATCC 51142 (Genbank Accession No. YP_001803432.1), the acetyl-coenzyme A synthetase from 40 Cyanothece sp. CCY0110 (Genbank Accession No. ZP_01730332.1), the AMP-dependent synthetase and ligase from Crocosphaera watsonii WH 8501 (Genbank Accession No. ZP_00514814.1), the acetate-CoA ligase from Synechococcus sp. PCC 7335 (Genbank Accession No. 45 ZP_05036109.1), the acetyl-coenzyme A synthetase from Synechococcus sp. WH 8102 (Genbank Accession No. NP_897106.1), the acetate-CoA ligase from Synechococcus sp. WH 7805 (Genbank Accession No. ZP_01123920.1), the acetate-CoA ligase from Synechococcus sp. WH 8109 (Gen- 50 bank Accession No. ZP_05788236.1), the acetyl-coenzyme A synthetase from *Prochlorococcus marinus* str. MIT 9313 (Genbank Accession No. NP_894222.1), the acetyl-coenzyme A synthetase from *Prochlorococcus marinus* str. MIT 9303 (Genbank Accession No. YP_001017906.1), the 55 acetyl-CoA synthetase from Synechococcus sp. WH 7803 (Genbank Accession No. YP_001224763.1), the acetyl-coenzyme A synthetase from Synechococcus sp. RS9917 (Genbank Accession No. ZP_01080065.1), the acetyl-coenzyme A synthetase from Synechococcus sp. WH 8016 (Genbank Accession No. ZP_08955323.1), the acetate-CoA ligase from Synechococcus sp. CC9311 (Genbank Accession No. YP_730758.1), the acetyl-coenzyme A synthetase from Prochlorococcus marinus str. MIT 9211 (Genbank Accession No. YP_001550915.1), the acetate-CoA ligase from Synechococcus sp. CC9902 (Genbank Accession No. YP_377326.1), the acetate-CoA ligase from Synechococcus

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sp. BL107 (Genbank Accession No. ZP_01467683.1), the acetyl-coenzyme A synthetase from Synechococcus sp. RS9916 (Genbank Accession No. ZP_01471857.1), the acetyl-coenzyme A synthetase from Synechococcus sp. CC9605 (Genbank Accession No. YP_381449.1), the acetylcoenzyme A synthetase from Synechococcus sp. CB0205 (Genbank Accession No. ZP_07971118.1), the acetyl-CoA synthetase from Synechococcus sp. RCC307 (Genbank Accession No. YP_001227601.1), the acetyl-coenzyme A synthetase from Synechococcus sp. CB0101 (Genbank Accession No. ZP_07973216.1), the acetate-CoA ligase from Cyanobium sp. PCC 7001 (Genbank Accession No. ZP_05043915.1), the acetate-CoA ligase from Synechococcus sp. WH 5701 (Genbank Accession No. ZP_01085120.1), the acs gene product from *Prochlorococcus marinus* subsp. marinus str. CCMP1375 (Genbank Accession No. NP_875433.1), the acetyl-coenzyme A synthetase from Prochlorococcus marinus str. NATL2A (Genbank Accession No. YP_291252.1), the acetyl-coenzyme A synthetase from Gloeobacter violaceus PCC 7421 (Genbank Accession No. NP_923105.1), the acetyl-coenzyme A synthetase from cyanobacterium UCYN-A (Genbank Accession No. YP_003421821.1), the acetyl-coenzyme A synthetase from Prochlorococcus marinus str. NATL1A (Genbank Accession No. YP 001014503.1), the acetyl-coenzyme A synthetase from Singulisphaera acidiphila DSM 18658 (Genbank Accession No. ZP_09573232.1), the acetyl-coenzyme A synthetase from *Prochlorococcus marinus* subsp. *pastoris* str. CCMP1986 (Genbank Accession No. NP 892737.1), the acetyl-coenzyme A synthetase from Prochlorococcus marinus str. MIT 9312 (Genbank Accession No. YP_397116.1), the acetate/CoA ligase from Meiothermus ruber DSM 1279 (Genbank Accession No. YP_003507084.1), the acetyl-coenzyme A synthetase from Prochlorococcus marinus str. MIT 9215 (Genbank Accession No. YP_001483902.1), the acs gene product from *Prochlorococcus marinus* str. AS9601 (Genbank Accession No. YP_001009068.1), the acetyl-coenzyme A synthetase from Prochlorococcus marinus str. MIT 9515 (Genbank Accession No. YP_001011000.1), the acetate-CoA ligase from Prochlorococcus marinus str. MIT 9202 (Genbank Accession No. ZP_05137406.1), the acetylcoenzyme A synthetase from Marinithermus hydrothermalis DSM 14884 (Genbank Accession No. YP_004368660.1), the acetyl-coenzyme A synthetase from Prochlorococcus marinus str. MIT 9301 (Genbank Accession No. YP_001090869.1), the unnamed protein product from Nostoc sp. PCC 7120 (Genbank Accession No. NP 488297.1). the acetate/CoA ligase from Truepera radiovictrix DSM 17093 (Genbank Accession No. YP_003703935.1), the acetate/CoA ligase from Haliangium ochraceum DSM 14365 (Genbank Accession No. YP_003269915.1), the acetyl-coenzyme A synthetase from Gemmata obscuriglobus UQM 2246 (Genbank Accession No. ZP_02733777.1), the acetylcoenzyme A synthetase from Isosphaera pallida ATCC 43644 (Genbank Accession No. YP_004179760.1), the acetyl-CoA synthetase from Chloroherpeton thalassium ATCC 35110 (Genbank Accession No. YP_001995147.1), the acetate-CoA ligase from *Planctomyces maris* DSM 8797 (Genbank Accession No. ZP_01856978.1), the acetyl-CoA synthetase from Thermus thermophilus HB8 (Genbank Accession No. YP_144514.1), the acetate/CoA ligase from Planctomyces limnophilus DSM 3776 (Genbank Accession No. YP_003632128.1), the acetyl-CoA synthetase from Thermus thermophilus HB27 (Genbank Accession No. YP_004855.1), the acetyl-coenzyme a synthetase from Oceanithermus profundus DSM 14977 (Genbank Accession No. YP_004057553.1), the acetyl-coenzyme A synthetase from

Candidatus Koribacter versatilis Ellin345 (Genbank Accession No. YP 592595.1), the acetate/CoA ligase from Meiothermus silvanus DSM 9946 (Genbank Accession No. YP_003684983.1), the acetate-CoA ligase from Verrucomicrobium spinosum DSM 4136 (Genbank Accession No. 5 ZP_02931268.1), the acetate/CoA ligase from Thermus Y51MC23 (Genbank aquaticus Accession ZP_03496427.1), the acetyl-coenzyme A synthetase from Symbiobacterium thermophilum IAM 14863 (Genbank Accession No. YP_074710.1), the acetate/CoA ligase from 10 bacterium Ellin 514 (Genbank Accession ZP_03630513.1), the acetyl-CoA synthetase from uncultured candidate division OP1 bacterium (Genbank Accession No. BAL56248.1), the acetyl-coenzyme A synthetase from Blastopirellula marina DSM 3645 (Genbank Accession No. 15 ZP_01092728.1), the acs2 gene product from Thermus scotoductus SA-01 (Genbank Accession YP_004201921.1), the acetyl-coenzyme A synthetase from Archaeoglobus veneficus SNP6 (Genbank Accession No. YP 004341076.1), the Acetyl-coenzyme A synthetase from 20 Desulfitobacterium dehalogenans ATCC 51507 (Genbank Accession No. ZP_09634500.1), the unnamed protein product from Candidatus Chloracidobacterium thermophilum B (Genbank Accession No. YP_004864177.1), the acetate-CoA ligase from Acidobacterium capsulatum ATCC 51196 25 (Genbank Accession No. YP_002755829.1), the acetate/ CoA ligase from Pirellula staleyi DSM 6068 (Genbank Accession No. YP 003369860.1), the acetyl-CoA synthetase from Chlorobium chlorochromatii CaD3 (Genbank Accession No. YP_379980.1), the acetate-CoA ligase from 30 Myxococcus xanthus DK 1622 (Genbank Accession No. YP_630789.1), the acetate-CoA ligase from Myxococcus fulvus HW-1 (Genbank Accession No. YP_004667083.1), the unnamed protein product from Candidatus Solibacter usitatus Ellin 6076 (Genbank Accession No. YP_829106.1), 35 the acetyl-coenzyme A synthetase from Planctomyces bra-5305 DSM(Genbank siliensis Accession YP_004268501.1), the acetyl-CoA synthetase from Escheri-UMN026 (Genbank coli Accession YP_002415210.1), the acetyl-CoA synthetase from Escheri-40 coli FVEC1412 (Genbank Accession ZP 06646805.1), the acetyl-coenzyme A synthetase from Escherichia coli FVEC1302 (Genbank Accession No. ZP_06988121.1), the acetate-CoA ligase from Escherichia coli MS 198-1 (Genbank Accession No. ZP_07115900.1), the acetyl-CoA synthetase from Escherichia coli UMN026 (Genbank Accession No. CAR15720.1), the Acs2p from Saccharomyces cerevisiae S288c (Genbank Accession No. NP_013254.1), the acetyl CoA synthetase from Saccharomyces cerevisiae YJM789 (Genbank Accession No. 50 EDN59693.1), the K7_Acs2p from Saccharomyces cerevisiae Kyokai no. 7 (Genbank Accession No. GAA25035.1), the acetyl CoA synthetase from Saccharomyces cerevisiae RM11-1a (Genbank Accession No. EDV09449.1), the bifunctional acetyl-CoA synthetase and propionyl-CoA syn- 55 thetase from Escherichia coli str. K12 substr. W3110 (Gen-Bank Accession No. BAE78071.1), and the acetyl-coenzyme A synthetase from Pseudomonas fulva 12-X (GenBank Accession No. YP_004473024.1), among others. The genes encoding these gene products can be found in GenBank 60 (http://www.ncbi.nlm.nih.gov/genbank/).

Homologs of acsA and AcsA discussed in the examples include the acetyl-CoA synthetase from *Synechocystis* sp. PCC 6803 (sll0542; Genbank Accession No. NP_442428.1; SEQ ID NOS:3 and 4), and the unnamed protein product from 65 *Synechococcus* sp. PCC 7942 (SYNPCC7942_1342; Genbank Accession No. YP_400369.1; SEQ ID NOS:5 and 6)

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The organic acid-tolerant microorganism of the present invention may include any microorganism that harbors an acsA gene or homolog thereof or expresses an acsA gene product or homolog thereof that is capable of being functionally deleted to render the microorganism more tolerant of organic acids. The microorganism may be eukaryotic, such as yeast, or prokaryotic, such as bacteria or archaea. Among bacteria, gram-positive, gram-negative, and ungrouped bacteria are suitable. Phototrophs, lithotrophs, and organotrophs are also suitable. In preferred versions of the invention, the microorganism is a phototroph, such as a cyanobacterium. Preferred cyanobacteria include those selected from the group consisting of Synechococcus sp., Prochlorococcus sp., Synechocystis sp., and Nostoc sp., with particularly suitable examples of Synechococcus sp. including Synechococcus sp. PCC 7942, Synechocystis sp. PCC 6803, and Synechococcus sp. PCC 7002. A benefit of phototrophs is that they require only CO2 as a carbon source and are not dependent on foodbased commodities or other types of biomass for which there is a growing high demand.

Functional deletion of the acsA gene product or homolog thereof in the microorganism results in increased tolerance of the microorganism to organic acids compared to a corresponding microorganism. As used herein, "corresponding microorganism" refers to a microorganism of the same species having the same or substantially same genetic and proteomic composition as a microorganism of the invention, with the exception of genetic and proteomic differences resulting from the modifications described herein for the microorganisms of the invention. Such tolerance is with respect to any organic acid present within the organism or its growth medium, particularly those that may be present in high abundance. Non-limiting examples of organic acids to which the microorganisms of the present invention have increased tolerance include acetic acid, acrylic acid, aspartic acid, benzoic acid, butyric acid, citric acid, formic acid, fumaric acid, furan dicarboxylic acid (2,5-furandicarboxylic acid), glucaric acid, glutamic acid, heptanoic acid, hexanoic acid, 3-hydroxypropionic acid (3HP), isophthalic acid, itaconic acid, lactic acid, levoascorbic acid, levulinic acid, malic acid, octanoic acid, oxalic acid, pentanoic acid, phosphoric acid, propionic acid, pyruvic acid, succinic acid (1,4 succinic acid), and terephthalic acid, among others. The examples show various aspects of increased tolerance to exemplary organic acids 3-hydroxypropionic acid (3HP), acrylic acid, and propionic acid.

One aspect of the increased tolerance to organic acids is an increase in the minimal inhibitory concentration (MIC) of a particular organic acid compared to a corresponding microorganism. MIC is the lowest concentration of an agent that will inhibit growth of a microorganism. An MIC can be determined by titrating the agent in the growth medium of the microorganism. The lowest concentration of the agent in which the microorganism is no longer able to grow is the MIC. Methods of culturing microorganisms and of detecting their growth are well known in the art and are not discussed in detail herein. A relative increase in MIC indicates a higher tolerance to an agent and indicates that the microorganism can grow in the presence of a higher concentration of the agent. Conversely, a relative decrease in MIC indicates a lower tolerance to an agent and indicates that the microorganism can grow only in the presence of a lower concentration of the agent.

Functional deletion of the acsA gene product or homolog thereof in the microorganism confers an MIC of at least about $10~\mu M, 25~\mu M, 50~\mu M, 75~\mu M, 100~\mu M, 250~\mu M, 500~\mu M, 1~mM, 25~mM, 50~mM, 70~mM, 100~mM, 125~mM, or 150~mM to acrylic acid; an MIC of at least about 10 mM, 15 mM, 20$

mM, 25 mM, 50 mM, 75 mM, 100 mM, 125 mM, 150 mM, 175 mM, 200 mM, 225 mM, 250 mM, 260 mM, 300 mM, 350 mM, or more to 3HP; and/or an MIC of at least about 250 μM, 500 μM, 1 mM, 50 mM, 100 mM, 200 mM, 300 mM, 350 mM, 400 mM, 450 mM, 500 mM, or more to propionic acid. 5 Such MICs occur in at least *Synechococcus* sp. cyanobacteria, such as *Synechococcus* sp. PCC 7002 and *Synechococcus* sp. PCC 7942, when assayed at a pH of about 8. Such MICs also occur in *Synechocystis* sp., such as *Synechocystis* sp. PCC 6803, when assayed at a pH of about 8. Such MICs also occur in any other microorganism described herein, such as *Prochlorococcus* sp., *Nostoc* sp., or others.

Another aspect of increased tolerance is increased growth rate in the presence of a certain concentration of an organic acid or an equal growth rate in the presence of an increased 15 concentration of an organic acid compared to a corresponding microorganism.

In various aspects of the invention, functional deletion of the acsA gene product or homolog thereof in the microorganism confers at least about a 1.5-fold, a 5-fold, a 10-fold, a 20 15-fold, a 25-fold, a 50-fold, a 75-fold, a 100-fold, a 500-fold, a 750-fold, a 1,000-fold, 1,250-fold, a 1,500-fold, a 1,750fold, a 2,000-fold, a 2,250-fold, a 2,500-fold, a 2,750-fold, a 3,000-fold, a 3,250-fold, or a 3,500-fold increase in tolerance against an organic acid. The organic acid to which functional 25 deletion of the acsA gene product confers such MICs may include acrylic acid, 3HP, or propionic acid, among others. In some versions of the invention, for example, functional deletion of the acs A gene product in Synechococcus sp. PCC 7002 confers at least about a 2,800-fold increase in MIC for acrylic 30 acid, at least about a 26-fold increase in MIC for 3HP, and at least about a 100-fold increase in MIC for propionic acid at pH of about 8 (see examples below).

The increased tolerance to organic acids conferred by functional deletion of the acsA gene product or homolog thereof 35 renders the microorganism particularly suited for producing high amounts of organic acids, many of which have industrial utility. Accordingly, the microorganism in some versions of the invention is capable of producing an organic acid that can be isolated for industrial purposes. The microorganism may 40 be able to naturally make the organic acid, may be genetically modified to make the organic acid, or may be genetically modified to make increased amounts of the organic acid that it already makes. Non-limiting examples of organic acids that the microorganisms of the present invention can produce 45 include acetic acid, aspartic acid, benzoic acid, citric acid, formic acid, fumaric acid, furan dicarboxylic acid (2.5furandicarboxylic acid), glucaric acid, glutamic acid, 3-hydroxypropionic acid (3HP), isophthalic acid, itaconic acid, lactic acid, levoascorbic acid, levulinic acid, malic acid, 50 oxalic acid, phosphoric acid, propionic acid, pyruvic acid, succinic acid (1,4 succinic acid), and terephthalic acid, among others. In preferred versions of the invention, the microorganism is capable of making at least 3HP.

In preferred versions of the invention, the microorganism is 55 genetically modified to enhance production of at least 3HP. This can be performed by increasing expression of a gene for any one or more of the enzymes catalyzing the various steps in a 3HP-production pathway. Non-limiting examples of suitable enzymes include pyruvate kinase, pyruvate dehydrogenase, acetyl-CoA carboxylase, malonyl-CoA reductase, phosphoenolpyruvate carboxylase, aspartate aminotransferase, aspartate decarboxylase, and β -alanine/ α -ketoglutarate aminotransferase. See FIG. 7. See also U.S. Pat. No. 8,048,624 to Lynch, U.S. Pub. 2011/0125118 to Lynch, U.S. 65 Pub. 2010/0210017 to Gill et al., and Warnecke et al. *Metabolic Engineering* (2010) 12:241-250 for additional

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enzymes. Increasing expression can be performed using any of methods currently known in the art or discovered in the future. Examples include genetic modification of the microorganism as well as culturing the microorganism in the presence of factors that increase expression of the gene. Suitable methods for genetic modification include but are not limited to placing the gene under the control of a more active promoter, increasing the copy number of the gene, and/or introducing a translational enhancer on the gene (see, e.g., Olins et al. Journal of Biological Chemistry, 1989, 264(29):16973-16976). Increasing the copy number of the gene can be performed by introducing additional copies of the gene to the microorganism, i.e., by incorporating one or more exogenous copies of the native gene or a heterologous homolog thereof into the microbial genome, by introducing such copies to the microorganism on a plasmid or other vector, or by other means. "Exogenous" used in reference to a genetic element means the genetic element is introduced to a microorganism by genetic modification. "Heterologous" used in reference to a genetic element means that the genetic element is derived from a different species. A promoter that controls a particular gene is herein described as being "operationally connected" to the gene.

Accordingly, some microorganisms of the invention include at least one recombinant nucleic acid configured to overexpress a 3HP pathway enzyme. "Recombinant" as used herein with reference to a nucleic acid molecule or polypeptide is one that has a sequence that is not naturally occurring, has a sequence that is made by an artificial combination of two otherwise separated segments of sequence, or both. This artificial combination can be achieved, for example, by chemical synthesis or by the artificial manipulation of isolated segments of nucleic acid molecules or polypeptides, such as genetic engineering techniques. "Recombinant" is also used to describe nucleic acid molecules that have been artificially modified but contain the same regulatory sequences and coding regions that are found in the organism from which the nucleic acid was isolated. A recombinant cell or microorganism is one that contains a recombinant nucleic acid molecule or polypeptide. "Overexpress" as used herein means that a particular gene product is produced at a higher level in one cell, such as a recombinant cell, than in a corresponding cell. For example, a microorganism that includes a recombinant nucleic acid configured to overexpress an enzyme produces the enzyme at a greater amount than a microorganism that does not include the recombinant nucleic acid.

In a preferred version of the invention, the microorganism is manipulated to express or increase expression of malonyl-CoA reductase. In some versions, the microorganism is modified to harbor a nucleic acid derived from *Chloroflexus aurantiacus* that encodes a malonyl-CoA reductase gene or a homolog thereof. The *Chloroflexus aurantiacus* malonyl-CoA reductase gene is included in GenBank under accession number AY530019 and has the following nucleotide sequence:

SEQ ID NO: 7)
aacatcatgg tatactatac ctatcgataa ttcttcaact
aattgcataa cagaacagcg atggcgacgg gggagtccat
gagcggaaca ggacgactgg caggaaagat tgcgttaatt
accggtggcg ccggcaatat cggcagtgaa ttgacacgtc
gctttctcgc agagggagcg acggtcatta ttagtggacg

-continued -continued gttgccttga ttaccggtgg cagcgccggt attggtgggc gaatcgggcg aagttgaccg cactggccga acggatgcag agatcgggcg cctcctggct ttgagtggcg cgcgcgtgat gcagaggcag gagtgccggc aaagcgcatc gatctcgaag 5 gctggcagcc cgtgatcggc ataagctcga acagatgcag tcatggatgg gagtgatccg gtcgcggtac gtgccggtat gcgatgatcc aatctgagct ggctgaggtg gggtataccg cgaagcgatt gtggcccgtc acggccagat cgacattctg atgtcgaaga tcgcgtccac attgcaccgg gctgcgatgt gtcaacaatg caggaagtgc cggtgcccag cgtcgtctgg 10 qaqtaqcqaa qcqcaqcttq cqqatcttqt tqaacqtacc ccgagattcc actcactgaa gctgaattag gccctggcgc ctgtcagctt ttggcaccgt cgattatctg atcaacaacg cgaagagacg cttcatgcca gcatcgccaa tttacttggt ccqqqatcqc cqqtqtcqaa qaqatqqtta tcqatatqcc atgqqatqqc atctqatqcq tattqcqqca cctcatatqc agttgaggga tggcgccata ccctcttcgc caatctgatc 15 cqqtaqqaaq tqcqqtcatc aatqtctcqa ccatcttttc agcaactact cqttqatqcq caaactqqcq ccqttqatqa acgggctgag tactacgggc ggattccgta tgtcacccct aaaaacaqqq taqcqqttac atccttaacq tctcatcata aaaqctqctc ttaatqctct atctcaactt qctqcqcqtq ctttggcggt gaaaaagatg cggccattcc ctaccccaac 20 agttaggtgc acgtggcatc cgcgttaata cgatctttcc cgtgccgatt acgccgtctc gaaggctggt cagcgggcaa eggeeegatt gaaagtgate geateegtae agtgtteeag tgqccqaagt ctttgcgcgc ttccttggcc cggagataca cgtatggatc agctcaaggg gcggcccgaa ggcgacacag gatcaatgcc attgcgccgg gtccggtcga aggtgatcgc 25 cgcaccattt tttgaacacc atgcgattgt gtcgtgccaa ttgcgcggta ccggtgaacg tcccggcctc tttgcccgtc cgaccagggc gcgcttgaac gtcggttccc ctccgtcggt gggcgcggct gattttggag aacaagcggc tgaatgagct gatgtggcag acgccgctgt ctttctggcc agtgccgaat tcacgctgct cttatcgcgg ctgcgcgcac cgatgagcga ccgccgctct ctccggtgag acgattgagg ttacgcacgg 30 tctatgcacg aactggttga actgctctta cccaatgatg aatggagttg ccggcctgca gtgagaccag cctgctggcc tggccgcact agagcagaat cccgcagcac ctaccgcgtt cgtactgatc tgcgcacgat tgatgccagt ggccgcacga gcgtgaactg gcacgacgtt ttcgcagcga aggcgatccg cgctcatctg cgccggcgac cagattgaag aggtgatggc 35 gcggcatcat caagcagtgc gctgctgaac cgttcaattg gctcaccggt atgttgcgta cctgtgggag tgaagtgatc ccgctaaatt gctggctcgt ttgcataatg gtggctatgt ateggettee gtteggetge ggegetggee cagttegage gttgcctgcc gacatctttg caaacctgcc aaacccgccc aggcagtcaa tgagagtcgg cggctggccg gcgcagactt 40 gatecettet teaccegage ceagattgat egegaggete tacgectece attgeettge cactegatee acgegateeg gcaaggttcg tgacggcatc atggggatgc tctacctgca gcaacaattg acgctgtctt cgattggggg gccggcgaga acqqatqccq actqaqtttq atqtcqcaat qqccaccqtc ataccggcgg gattcatgca gcggtgattc tgcctgctac 45 tattaccttq ccqaccqcaa tqtcaqtqqt qaqacattcc caqtcacqaa ccqqcaccqt qcqtqattqa qqttqatqat acccatcagg tggtttgcgt tacgaacgca cccctaccgg qaqcqqqtqc tqaattttct qqccqatqaa atcaccqqqa tggcgaactc ttcggcttgc cctcaccgga acggctggcg caattgtgat tgccagtcgc ctggcccgtt actggcagtc gagetggteg gaageaeggt etatetgata ggtgaacate 50 gcaacggctt accccggcg cacgtgcgcg tgggccgcgt tgactgaaca ccttaacctg cttgcccgtg cgtacctcga qtcatttttc tctcqaacqq tqccqatcaa aatqqqaatq acgttacggg gcacgtcagg tagtgatgat tgttgagaca tttacqqacq cattcaaaqt qccqctatcq qtcaqctcat gaaaccgggg cagagacaat gcgtcgcttg ctccacgatc 55 tcgtgtgtgg cgtcacgagg ctgaacttga ctatcagcgt acgtcgaggc tggtcggctg atgactattg tggccggtga gccagcgccg ccggtgatca tgtgctgccg ccggtatggg tcagatcgaa gccgctatcg accaggctat cactcgctac ccaatcagat tgtgcgcttc gctaaccgca gccttgaagg ggtcgcccag ggccggtcgt ctgtaccccc ttccggccac 60 gttagaattt gcctgtgcct ggacagctca attgctccat tgccgacggt accactggtc gggcgtaaag acagtgactg agtcaacgcc atatcaatga gattaccctc aacatccctg gagcacagtg ttgagtgagg ctgaatttgc cgagttgtgc ccaacattag cgccaccacc ggcgcacgca gtgcatcggt gaacaccagc tcacccacca tttccgggta gcgcgcaaga 65 cggatgggcg gaaagcctga tcgggttgca tttggggaaa ttgccctgag tgatggtgcc agtctcgcgc tggtcactcc

-continued

egaaactacg getacetcaa etacegagea atttgetetg
getaacttea teaaaacgae eetteaeget tttaeggeta
egattggtgt egagagegaa agaactgete agegeatett
gateaateaa gtegatetga eeeggegtge gegtgeegaa
gageeggetg ateegeaega gegteaacaa gaactggaae
gttttatega ggeagtettg etggteaetg eaceaeteee
geetgaagee gataceegtt aegeegggeg gatteatege
ggaegggega ttaeeggta aattetaege eacaggaace
actaceaaae eageatagta agagaaegat agagaegttg
eaatgegaeg tetetateat attteeggee eeeeetagae
aaaceeceae gtettegtt agaetagaaa eaggaggetg
tatqeaegte eaacaaga

The *Chloroflexus aurantiacus* malonyl-CoA reductase gene product is included in GenBank under accession number AAS20429 and has the following amino acid sequence:

(SEQ ID NO: 8) MSGTGRLAGK IALITGGAGN IGSELTRRFL AEGATVIISG RNRAKLTALA ERMOAEAGVP AKRIDLEVMD GSDPVAVRAG IEAIVARHGQ IDILVNNAGS AGAQRRLAEI PLTEAELGPG AEETLHASIA NLLGMGWHLM RIAAPHMPVG SAVINVSTIF SRAEYYGRIP YVTPKAALNA LSQLAARELG ARGIRVNTIF PGPIESDRIR TVFQRMDQLK GRPEGDTAHH FLNTMRLCRA NDOGALERRF PSVGDVADAA VFLASAESAA LSGETIEVTH GMELPACSET SLLARTDLRT IDASGRTTLI CAGDOIEEVM ALTGMLRTCG SEVIIGFRSA AALAOFEOAV NESRRLAGAD FTPPIALPLD PRDPATIDAV FDWGAGENTG GIHAAVILPA TSHEPAPCVI EVDDERVLNF LADEITGTIV IASRLARYWO SORLTPGARA RGPRVIFLSN GADONGNVYG RIOSAAIGOL IRVWRHEAEL DYORASAAGD HVLPPVWANO IVRFANRSLE GLEFACAWTA OLLHSORHIN EITLNIPANI SATTGARSAS VGWAESLIGL HLGKVALITG GSAGIGGQIG RLLALSGARV MLAARDRHKL EOMOAMIOSE LAEVGYTDVE DRVHIAPGCD VSSEAOLADL VERTLSAFGT VDYLINNAGI AGVEEMVIDM PVEGWRHTLF ANLISNYSLM RKLAPLMKKO GSGYILNVSS YFGGEKDAAI PYPNRADYAV SKAGQRAMAE VFARFLGPEI QINAIAPGPV EGDRLRGTGE RPGLFARRAR LILENKRLNE LHAALIAAAR TDERSMHELV ELLLPNDVAA LEQNPAAPTA LRELARRFRS EGDPAASSSS ALLNRSIAAK LLARLHNGGY VLPADIFANL PNPPDPFFTR AQIDREARKV RDGIMGMLYL QRMPTEFDVA MATVYYLADR NVSGETFHPS GGLRYERTPT

GGELFGLPSP ERLAELVGST VYLIGEHLTE HLNLLARAYL

20

-continued

ERYGARQVVM IVETETGAET MRRLLHDHVE AGRLMTIVAG

DQIEAAIDQA ITRYGRPGPV VCTPFRPLPT VPLVGRKDSD

WSTVLSEAEF AELCEHQLTH HFRVARKIAL SDGASLALVT

PETTATSTTE QFALANFIKT TLHAFTATIG VESERTAQRI

LINQVDLTRR ARAEEPRDPH ERQQELERFI EAVLLVTAPL

PPEADTRYAG RIHRGRAITV

Exemplary homologs of the *Chloroflexus aurantiacus* malonyl-CoA reductase gene product include but are not limited to the short-chain dehydrogenase/reductase SDR from *Chloroflexus aggregans* DSM 9485 (Genbank Accession No. YP_002462600.1), the short-chain dehydrogenase/reductase SDR from *Oscillochloris trichoides* DG6 (Genbank Accession No. ZP_07684596.1), the short-chain dehydrogenase/reductase SDR from *Roseiflexus castenholzii* DSM 13941 (Genbank Accession No. YP_001433009.1), the short-chain dehydrogenase/reductase SDR from *Roseiflexus* sp. RS-1 (Genbank Accession No. YP_001277512.1), among others. The genes encoding these gene products can be found in GenBank.

In some versions of the invention, the microorganism is manipulated to express or increase expression of acetyl-CoA carboxylase, either alone, with malonyl-CoA reductase, or with other enzymes. This can be performed by introducing exogenous acetyl-CoA carboxylase subunit genes into the microorganism, by introducing highly expressed promoters in front of the endogenous acetyl-CoA carboxylase subunit genes, by increasing translational efficiency, or by other means. In bacteria, acetyl-CoA carboxylase is a multisubunit 35 enzyme that is encoded by four genes, accA, accB, accC, and accD. Exemplary acetyl-coA carboxylase subunit genes for use in the present invention can be those found in Synechococcus sp. PCC 7002 or homologs thereof. The complete genome of Synechococcus sp. PCC 7002 can be found in 40 GenBank under Accession No. NC_010475. The gene for accA can be found at positions 2536162-2537139 of NC_010475, the gene product of which has a sequence represented by GenBank Accession No. YP_001735676.1. The gene for accB can be found at positions 60707-61204 of NC_010475, the gene product of which has a sequence represented by GenBank Accession No. YP_001733325.1. The gene for accC can be found at positions 2210473-2211819 of NC_010475, the gene product of which has a sequence represented by GenBank Accession No. YP_001735364.1". The 50 gene for accD can be found at positions 64484-65443 of NC_010475, the gene product of which has a sequence represented by GenBank Accession No. YP_001733331.1. Suitable promoters for increasing expression of these genes are known in the art. In some versions of the invention, an artifi-55 cial operon comprising the accD, accA, accB, and accC subunits from E. coli can be introduced into the microorganism for expression or overexpression of acetyl-CoA carboxylase. See, e.g., US 2011/0165637 to Pfleger et al., which is incorporated herein by reference.

Other genetic modifications of the microorganism of the present invention include any of those described in U.S. Pat. No. 8,048,624 to Lynch, U.S. Pub. 2011/0125118 to Lynch, and U.S. Pub. 2010/0210017 to Gill et al., all of which are attached hereto. See also Warnecke et al. *Metabolic Engineering* (2010) 12:241-250. The genetic modifications in these references may be to enhance organic acid tolerance and/or increase organic acid production. The microorganism of the

present invention may also be modified with homologs of any of the genes, constructs, or other nucleic acids discussed in the above references. Non-limiting examples of the genes that may be manipulated or introduced include tyrA, aroA, aroB, aroC, aroD, aroE, aroF, aroG, aroH, aroK, aroL, aspC, entA, 5 entB, entC, entD, entE, entF, folA, folB, folC, folD, folE, folK, folP, menA, menB, menC, menD, menE, menF, pabA, pabB, pabC, pheA, purN, trpA, trpB, trpC, trpD, trpE, tyrB, ubiA, ubiB, ubiG, ubiD, ubiE, ubiF, ubiG, ubiH, ubiX, and ydiB, or homologs thereof. A non-limiting example of a pathway that may be manipulated includes the chorismate superpathway. These genes and pathways are primarily but not exclusively related to the production and tolerance of 3HP.

Exogenous, heterologous nucleic acids encoding enzymes to be expressed in the microorganism are preferably codon-optimized for the particular microorganism in which they are introduced. Codon optimization can be performed for any nucleic acid by a number of programs, including "GENEGPS"-brand expression optimization algorithm by DNA 2.0 (Menlo Park, Calif.), "GENEOPTIMIZER"-brand gene optimization software by Life Technologies (Grand Island, N.Y.), and "OPTIMUMGENE"-brand gene design system by GenScript (Piscataway, N.J.). Other codon optimization programs or services are well known and commercially available.

In addition to the microorganism itself, other aspects of the present invention include methods of producing organic acids with the microorganisms of the present invention. The methods involve culturing the microorganism in conditions suitable for growth of the microorganism. The microorganism 30 either directly produces the organic acid or acids of interest or produces organic-acid precursors from which the organic acid or acids of interest are spontaneously converted. Such conditions include providing suitable carbon sources for the particular microorganism along with suitable micronutrients. 35 For eukaryotic microorganisms and heterotrophic bacteria, suitable carbon sources include various carbohydrates. Such carbohydrates may include biomass or other suitable carbon sources known in the art. For phototrophic bacteria, suitable carbon sources include CO₂, which is provided together with 40 light energy.

The microorganism of the present invention is capable of being cultured in high concentrations of the organic acid or acids that the organism is configured to produce. This enables increased production of the organic acid or acids of interest. 45 The microorganism can be cultured in the presence of an organic acid in an amount up to the MIC for that organic acid. Various MICs for exemplary organic acids are described herein. Accordingly, the microorganisms of the invention (i.e., Synechococcus sp., Prochlorococcus sp., etc.) can be 50 cultured in the presence of at least about 10 µM, 25 µM, 50 μ M, 75 μ M, 100 μ M, 250 μ M, 500 μ M, 750 μ M, 1 mM, 25 mM, 50 mM, 70 mM, 75 mM, 100 mM, 125 mM, or 150 mM acrylic acid; at least about 10 mM, 25 mM, 50 mM, 75 mM, 100 mM, 150 mM, 200 mM, 250 mM, 260 mM, 300 mM, or 55350 mM 3HP; and/or at least about 250 μM, 500 μM, 750 μM, 1 mM, 25 mM, 50 mM, 75 mM, 100 mM, 150 mM, 200 mM, 250 mM, 300 mM, 350 mM, 400 mM, 450 mM, or 500 mM propionic acid. Such culturing preferably occurs at a pH of about 8.

Some versions of the invention include using acsA or a homolog thereof as a counter selection marker. The acsA or homolog thereof provides sensitivity to the organic acids acrylic acid, 3HP, and propionic acid. By replacing the native copy of acsA or homolog thereof with a gene of interest 65 through double homologous recombination, one can select for cells which have gone through the recombination event by

plating on acrylic acid or another organic acid as described herein. Acrylic acid is preferred because it has the lowest MIC value and requires the lowest concentration for selection. Through this method, one can introduce a gene or operon of interest onto a chromosome without the need for antibiotics. Additionally, one can plate on a higher organic acid concentration, i.e., one closer to the MIC value of the acsA mutant strain, to cure the strain of interest of any copies of the wild type chromosome. This is of particular interest because it can be difficult to create a homozygous strain using antibiotics as the selection agent.

One version comprises using acsA or homolog thereof as a counter selection marker for introducing DNA fragments of interest into the acsA or homolog locus. An exemplary version is shown in FIG. 1A. A host 10 is transformed with either linear DNA fragments or plasmid DNA comprising a sequence of interest 12 flanked by an upstream homologous sequence 14 and a downstream homologous sequence 16. For introducing the sequence of interest 12 into the acsA locus, the upstream homologous sequence 14 is preferably homologous to a region 15 5' of the acsA or homolog 19 on the host chromosome 18, and the downstream homologous sequence 16 is preferably homologous to a region 173' of the ascsA or homolog 19 on the host chromosome 18. The homologous sequences 14,16 are preferably at least about 25-base pairs (bp), about 50-bp, about 100-bp, about 200-bp, about 300-bp, about 400-bp, or about 500-bp long. The transformed culture is then plated in a concentration of an organic acid sufficient to select for transformed cells. In preferred versions, the transformed culture is plated in a sub-MIC concentration of an organic acid, such as a concentration greater than 0% the MIC but less than about 20% the MIC, about 40% the MIC, about 50% the MIC, about 60% the MIC, or about 70% the MIC. After colonies appear, the colonies are then plated on a higher concentration of the organic acid to ensure homozy-

Another version comprises using the acsA gene or homolog thereof as a counter selection marker to introduce DNA fragments of interest into loci other than an acsA or homolog locus without leaving an antibiotic resistance marker. An exemplary version is shown in FIG. 1B. The version shown in FIG. 1B is similar to that shown in FIG. 1A except that the acsA or homolog thereof 19 is not at the normal chromosomal locus. In the specific case of FIG. 1B, a homolog of acsA, acsA*, is included on a non-chromosomal plasmid 20. The acsA or homolog thereof 19 can also be at a locus on the chromosome 18 other than the native acsA or homolog locus. The upstream homologous sequence 14 in FIG. 1B is homologous to a region 15 5' of the acsA or homolog 19 on the non-chromosomal plasmid 20, and the downstream homologous sequence 16 is homologous to a region 17 3' of the acsA or homolog 19 on the on the nonchromosomal plasmid 20.

To increase the utility of acsA as a counter selection marker, two point mutations can be made, T144C and G150C. These point mutations maintain the same amino acid sequence but break up a run of base pairs that create a loss of function mutation hot spot. By creating these mutations, the background mutation frequency of this gene is reduced. This mutant version of acsA, acsA*, can be incorporated onto a non-chromosomal plasmid, such as the endogenous plasmid pAQ1 of a ΔacsA strain of PCC 7002. This base strain allows for incorporating a gene or operon of interest onto the pAQ1 plasmid without the use of antibiotics and quickly creating a homozygous strain.

The elements and method steps described herein can be used in any combination whether explicitly described or not.

The singular forms "a," "an," and "the" include plural referents unless the content clearly dictates otherwise.

Numerical ranges as used herein are intended to include every number and subset of numbers contained within that range, whether specifically disclosed or not. Further, these 5 numerical ranges should be construed as providing support for a claim directed to any number or subset of numbers in that range. For example, a disclosure of from 1 to 10 should be construed as supporting a range of from 2 to 8, from 3 to 7, from 5 to 6, from 1 to 9, from 3.6 to 4.6, from 3.5 to 9.9, and 10 so forth.

All patents, patent publications, and peer-reviewed publications (i.e., "references") cited herein are expressly incorporated by reference to the same extent as if each individual reference were specifically and individually indicated as being incorporated by reference. In case of conflict between the present disclosure and the incorporated references, the present disclosure controls.

It is understood that the invention is not confined to the particular construction and arrangement of parts herein illustrated and described, but embraces such modified forms thereof as come within the scope of the following claims.

EXAMPLES

Summary of the Examples

One of the potential applications of metabolic engineering is the use of cyanobacteria to photosynthetically produce commodity chemicals traditionally derived from petroleum. 30 In particular, acrylic acid has been identified as a high-value product that could be biologically derived. Unfortunately, a viable metabolic pathway has not previously been identified for its direct production.

increased tolerance to 3HP was discovered through investigating the metabolism of a sulfur compound, dimethylsulfoniopropionate (DMSP), by Synechococcus sp. PCC 7002 (PCC 7002). PCC 7002 was grown in the presence of DMSP to determine if it could be metabolized. This surprisingly 40 resulted in the accumulation of acrylic acid, a by-product of DMSP metabolism, showing that Synechococcus sp. can produce acrylic acid. The accumulation of acrylic acid in the growth medium caused a stall in growth of the cyanobacteria, suggesting it had a toxic effect. After an additional incubation 45 period, growth began to resume. It was originally hypothesized that the ability to grow in the presence of acrylic acid was the result of an adaptation to the stress through altered gene regulation. This hypothesis was later invalidated after an experiment was performed involving growing "unadapted" cells on solid medium containing acrylic acid. The number of colonies on the plate relative to a control suggested that a loss of function mutation was occurring that resulted in the ability to grow in the presence of acrylic acid. Additionally, all mutants obtained through growth in the presence of acrylic 55 acid had increased tolerance levels to 3HP. The increase in tolerance caused by the mutation resulted in a strain of cyanobacteria constituting a platform for either 3HP or acrylic acid production.

Steps were taken to identify the site of the mutation. An 60 RNA sequencing experiment was performed to characterize differential gene expression in the presence of either DMSP or acrylic acid. This data set was used to identify genes that had single base pair mutations relative to the wild type strain. Through this analysis, mutations were identified in the gene 65 acsA. In order to determine if acsA was involved in acrylic acid and 3HP toxicity, a strain of PCC 7002 was created that

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had a deletion of the acs A gene. This strain, PCC 7002 Δ acs A, had increased MIC values compared to wild type PCC 7002. These experiments determined that it is a loss of function of acs A that results in increased tolerance. The gene acs A was annotated as an acetyl-CoA ligase.

In order to demonstrate the utility of the $\Delta acsA$ strain, a pathway for producing 3HP was introduced into both the wild type PCC 7002 and $\Delta acsA$ strains. Several pathways exist for the production of 3HP from central metabolites. The chosen pathway involves an enzyme from the CO_2 fixation pathway of the thermophilic bacterium *Chloroflexus aurantiacus*. In this pathway, malonyl-CoA is converted to 3HP through a two-step reaction catalyzed by the enzyme malonyl-CoA reductase. Results have shown that expression of malonyl-CoA reductase confers the ability to produce 3HP on the order of 50 μM .

The result of these experiments is an engineered strain of PCC 7002 that can produce 3HP and is more tolerant to 3HP than wild type PCC 7002 or other cyanobacterial species.

Further work will increase the yield of 3HP. The approach to increasing yield will involve further metabolic engineering and optimizing of culturing conditions. To further engineer this strain, expression of the malonyl-CoA reductase will be optimized and genes related to making malonyl-CoA will be over-expressed. Additionally, the current and further engineered strains will be cultured in a photobioreactor in order to monitor 3HP production under optimal growth conditions, and culture parameters will be adjusted to increase yields. The outcome of this work will be a strain of cyanobacteria with optimized culturing conditions that will result in a competitive yield of 3HP.

Background and Significance of Examples

Engineering Bacteria to Produce Commodity Chemicals

As described in further detail below, a mutation resulting in the metabolism of a sulfur compound, dimethylsulforopropionate (DMSP), by *Synechococcus* sp. PCC 7002 control of a sulfur compound, dimethylsulforopropionate (DMSP), by *Synechococcus* sp. PCC 7002 determine if it could be metabolized. This surprisingly sulted in the accumulation of acrylic acid, a by-product of MSP metabolism, showing that *Synechococcus* sp. can proceed acrylic acid. The accumulation of acrylic acid in the owth medium caused a stall in growth of the cyanobacteria, aggesting it had a toxic effect. After an additional incubation of acrylic acid in the accumulation of acrylic acid, a by-product of acid. The accumulation of acrylic acid in the accumulation of acrylic acid, a by-product of acid. The

Another compound that could be produced from renewable sources is acrylic acid. Acrylic acid, traditionally produced through the oxidation of propene, is used in coatings, finishes, plastics, and superabsorbent polymers [4]. US demand for acrylic acid continues to grow, exceeding 1×10⁹ kg/year, and is outpacing current production [4]. For this reason, nonpetroleum based, sustainable methods for producing acrylic acid would be of value. Unfortunately, a thermodynamically favorable pathway for complete biological production of acrylic acid has not been identified [5]. An alternative route would be biological production of 3-hydroxypropionic acid (3HP), followed by a non-biological catalytic conversion to acrylic acid. Additionally, 3HP can be converted to other commodity chemicals including acrylamide and 1,3-propanediol [6]. One company, OPX Biotechnologies, has developed a bio-based technology for producing acrylic acid, via Escherichia coli fermentation of sugars to 3HP [7]

Cyanobacteria as an Alternative to Heterotrophic Bacteria

One of the concerns of using heterotrophic bacteria and yeast for fuel and chemical production is the use of food based commodities as feedstock. As the global population continues to grow and the cost of agricultural commodities contin-

ues to rise, an alternative route for biological production of commodity chemicals may be needed. An attractive alternative is to use cyanobacteria to convert CO_2 and light energy directly into chemical products. Using CO_2 rather than organic carbon as an input circumvents the problem of using agricultural commodities and could potentially decrease costs. Species of cyanobacteria are susceptible to genetic modification and have well studied metabolisms [8,9]. Recently, cyanobacteria have been engineered to produce a variety of chemicals and fuels including ethanol, hydrogen, 10 isobutyraldehyde, isoprene, sugars, and fatty acids [10-14].

In order for cyanobacteria to be effective host systems for chemical production, they will have to produce the compound of interest in high titers and have improved resistance to end product toxicity. As presented below, a mutant strain of 15 cyanobacteria was isolated with dramatically increased tolerance to acrylic acid and 3HP. This mutation was identified through exploring the role cyanobacteria play in metabolism of the marine sulfur compound dimethylsulfoniopropionate (DMSP).

Metabolism of the Sulfur Compound DMSP

DMSP is an organic sulfur compound produced by eukaryotic algae and plants that accounts for 1-10% of primary productivity in the oceans [16]. DMSP has been shown to act as an osmoprotectant, antioxidant, predator deterrent, and a 25 sink for reduced sulfur in marine eukaryotic algae [17,18]. Upon its release into the water, DMSP is metabolized by bacterioplankton for use as a carbon and reduced sulfur source [19]. The catabolism of DMSP has the potential to supply 1-15% of total carbon demand and nearly all of the 30 sulfur demand for these bacterial communities [20]. Additionally, cyanobacteria have been shown to account for 10-34% of total DMSP assimilation in light-exposed waters [21, 22].

DMSP is broken down through two major pathways. These pathways involve either direct cleavage of DMSP into dimethylsulfide (DMS) and acrylic acid or an initial demethylation followed by a cleavage reaction to form methanethiol and acrylic acid [16, 23-25]. Methanethiol is then used as a reduced sulfur source in methionine biosynthesis, while 40 acrylic acid can be further metabolized into 3HP and used as a carbon source [26,27]. Additionally, release of DMS into the atmosphere from marine waters has been identified as a key intermediate in the cycling of terrestrial and marine sulfur pools [28]. While several genes have been identified in DMSP 45 metabolism, none have been found in cyanobacteria.

Recent studies have shown that two different groups of cyanobacteria are involved in the metabolism of DMSP. These studies demonstrated that both *Synechococcus* and *Prochlorococcus* species are capable of assimilating radio 50 labeled DMSP and methanethiol. In addition, four pure strains of *Synechococcus* were analyzed for DMSP assimilation. Two of the four strains were able to transport and assimilate DMSP, while another produced DMS [22]. Of the species of cyanobacteria currently being used in metabolic engineering, only one, *Synechococcus* sp. PCC 7002, is found in marine environments and potentially exposed to DMSP.

Example 1

Acrylic Acid is Produced from Incubation of DMSP with PCC 7002

Metabolism of DMSP can result in the accumulation of several metabolites, including acrylic acid and 3HP, and may alter growth patterns due to its use as a carbon and sulfur source. PCC 7002 was cultured in the presence of 5 mM

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DMSP and analyzed for the presence of acrylic acid and 3HP. Growth was determined by monitoring OD730 while metabolic byproducts were measured through high pressure liquid chromatography (HPLC) and gas chromatography (GC). During incubation with DMSP, an increase in OD730 similar to a control culture was observed for several doubling events. followed by a delay in increased OD730 (FIG. 2A). HPLC analysis determined that during the initial growth period acrylic acid was being produced, although not at a rate significantly beyond an abiotic control (FIG. 3). However, extended incubation of PCC 7002 with DMSP resulted in an increase in acrylic acid concentrations beyond the abiotic control (FIG. 3). PCC 7002 does not contain genes with homology to those known to be involved in DMSP metabolism, but DMSP has been previously shown to slowly degrade to dimethylsulfide and acrylic acid at an alkaline pH [48,49]. The data presented in FIGS. 4A-B support a hypothesis that DMSP breakdown is abiotic and is enhanced by the increased 20 pH resulting from cultivation of PCC 7002 under CO₂ limitation. The cultures in this study were not agitated or supplemented with bubbled air, creating a CO₂ limited environment. When grown in the presence of 5 mM acrylic acid, PCC 7002 exhibited a long lag followed by growth at a rate equal to the control (FIG. 2B). Both delays in increasing OD730 were linked by the presence of acrylic acid, suggesting that acrylic acid was causing growth inhibition. The eventual increase in OD730 in both cultures was due to spontaneous mutants within the population which were able to grow without inhibition. Sub-culturing of the mutant pool derived from wild type (WT) PCC 7002 grown with DMSP into medium containing acrylic acid resulted in no delay in growth (FIG. 2C). From these experiments it was concluded that DMSP incubated in the presence of PCC 7002 results in the production of acrylic acid, acrylic acid concentrations less than 5 mM are inhibitory, and spontaneous mutants can arise that are not inhibited by this concentration of acrylic acid.

Example 2

Acrylic Acid and 3HP Cause Toxicity at Low Concentrations

Accumulation of organic acid anions in the cytoplasm of bacteria has been shown to block metabolic pathways and arrest growth [32,33]. In addition to blocking metabolic pathways, high concentrations of organic acids have been shown to reduce the proton motive force through dissociation across the membrane [34]. Because of this, the toxicity of organic acids generally increases with the hydrophobicity of the compound [35]. The minimum inhibitory concentrations (MIC) for PCC 7002, Synechococcus sp. PCC 7942, and Synechocystis sp. PCC 6803 were determined for acrylic acid, 3HP, and propionic acid at a pH of about 8 (Table 1). In all three species, acrylic acid was significantly more toxic than propionic acid, which was more toxic than 3HP. Furthermore, the toxicity of acrylic acid (pKa 4.35) to PCC 7002 was shown to be pH dependent, with toxicity increasing with 60 decreasing pH. The low MIC for acrylic acid explains why cultures grown with DMSP become growth inhibited. Cultures with DMSP only show growth inhibition when the accumulating acrylic acid concentration reaches inhibitory concentrations. This suggests that acrylic acid and not DMSP causes the inhibition of growth. The eventual increase in OD730 suggests that mutations can arise to overcome this inhibition.

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Minimum inhibitory concentration of organic acids in three cyanobacteria.

Minimum inhibitory concentration is defined as the concentration at which no increase in OD₇₃₀ was observed. ¹Strain A⁺ was isolated from an agar plate containing 5 mM acrylic acid.

Species	Acrylic Acid	3HP	Propionic Acid
Synechococcus sp. PCC 7942	3 μM	2 mM	250 μM
Synechocystis sp. PCC 6803	50 μM	No Data	250 μM
Synechococcus sp. PCC 7002	25 μM	10 mM	4 mM
¹ PCC 7002 A ⁺	7 μM	No Data	No Data

Example 3

A Mutation in an Acetyl-CoA Ligase Gene Increases Tolerance to Acrylic Acid and 3HP

When a dense culture of PCC 7002 was plated onto solid medium containing acrylic acid, colonies resulting from spontaneous mutants uninhibited by acrylic acid were observed. The mutation frequency when selecting for growth on $50 \,\mu\text{M}$ acrylic acid was 7×10^{-6} . When selecting for growth on 5 mM acrylic acid, the mutation frequency was 4×10^{-6} . The mutation frequency is the frequency that a mutant with a given phenotype is found within the population of a culture. For example a mutation frequency of 1×10^{-6} suggests that in a population of 1×10^8 cells, there are 100 mutants. The observed mutation frequencies are suggestive of a loss of 30 function mutation. All mutants obtained from medium containing 50 µM acrylic acid were able to grow on 5 mM acrylic acid. In addition, these colonies were able to grow in media containing concentrations of propionic acid and 3HP that were above the WT PCC 7002 MIC values. One of the 35 mutants, PCC 7002 A⁺, was analyzed to determine to what degree the tolerance to organic acids had increased. MIC values for this strain are presented in Table 1. Tolerance to acrylic acid increased about 280-fold over WT PCC 7002 MIC values. Increased tolerance to 3HP and propionic acid 40 was also observed (data not shown). Due to the increased tolerance to all three organic acids, the mutation may affect a gene that links the metabolism of acrylic acid, 3HP, and propionic acid.

In addition to looking at gene expression levels, the results 45 from the RNA-sequencing experiment were used to identify mutations that resulted in increased tolerance to acrylic acid. An analysis for single nucleotide permutations (SNP) on the data set for each condition was performed. In order to identify potential mutation candidates, two basic assumptions were 50 made. First, growth in cultures containing DMSP and acrylic acid would require the same mutation. Second, the mutation is a base pair change, not a deletion or insertion. From the SNP analysis, mutations in five candidate genes were identified. One of these candidates was annotated as an acetyl-CoA 55 ligase (acsA). The mutation resulted in the change of a highly conserved tryptophan residue to a leucine (W49L) in Synechococcus sp. PCC 7002. The mutation changes an FWGE amino acid sequence in Synechococcus sp. PCC 7002 to an FLGE amino acid sequence. This mutation was a result of a 60 G146T substitution in the acsA coding sequence. The mutation was present in ~60% of reads that aligned to this segment of the open reading frame in both the DMSP and acrylic acid cultures. Manual inspection of control alignment data determined that this allele was only present in cultures containing DMSP and acrylic acid. The correlate of W49 is conserved in the acsA of Escherichia coli (GenBank NP_418493.1) and

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Bacillus subtilis (GenBank NP_390846.1), among others, suggesting it is integral to a functional protein See, e.g., Table 2.

TABLE 2

Conservation of W49 and surrounding residues of Synechococcus sp.

7002 acs A in acetyl-Co A ligases of F coli K12 and P fulva

Organism	Gene	Protein Sequence	SEQ ID NO:
Synechococcus sp. PCC 7942	acsA	F-W-G-E	Residues 48-51 of SEQ ID NO: 2
E. coli K12	Acetyl-CoA ligase	F-W-G-E	Residues 39-41 of SEQ ID NO: 9
P. fulva	Acetyl-CoA ligase	F-W-G-E	Residues 38-41 of SEQ ID NO: 10

The W49L mutation residue resulted in an insoluble protein (data not shown) and, therefore, a non-functional protein. These data led to the hypothesis that loss of function of acsA would result in the observed increase in organic acid tolerance.

Without being limited by mechanism, it was hypothesized that the AcsA acetyl-CoA ligase may have a substrate specificity that would allow it to add a coenzyme A (CoA) to all three organic acids, and that the CoA bound acids or downstream metabolism of these CoA bound acids caused toxicity.

This hypothesis was tested by creating a knockout mutant of the acsA gene. This knockout was created by transforming wild type PCC 7002 with a DNA construct that would replace the acsA gene with an antibiotic resistance marker through homologous recombination. The resulting mutant, $\Delta acsA$, was challenged with concentrations of acrylic acid, 3HP, and propionic acid above WT PCC 7002 MIC levels. In each case the $\Delta acsA$ mutant was able to grow without inhibition, including in the presence of >500 mM 3HP. Additionally, the $\Delta acsA$ mutant did not show any growth defects relative to wild type. These results show that loss of function of the acyl-CoA ligase increases the tolerance of PCC 7002 to acrylic acid and 3HP.

To confirm this phenotype is the result of the deletion mutation, a complementation mutant was created by integrating a copy of acsA into a plasmid native to PCC 7002 Δ acsA. A corresponding mutant harboring a copy of acsA-W49L was also constructed. In the presence of acrylic acid, no strains harboring wild-type acsA were capable of growing while those harboring the mutant acsA were able to grow (FIG. 5).

In addition, the acs A gene was heterologously expressed in *E. coli* for protein purification and the substrate specificity was determined for Acs A in vitro (see below).

From these results, several conclusions can be drawn. DMSP is converted to acrylic acid by PCC 7002. Spontaneous mutations occur within the population that results in a drastically increased tolerance to acrylic acid, 3HP, and propionic acid. One mutation that can result in this phenotype is a loss of function or deletion of the acsA gene, which codes for an acetyl-CoA ligase.

Example 4

Deletion and Complementation Studies

Deletion and complementation studies were performed in various *Synechococcus* spp. and *Synechocystis* spp. The results are shown in Table 3. Replacement of the gene acsA in *Synechococcus* sp. PCC 7002 with an antibiotic resistance marker (aadA) resulted in a dramatic increase in tolerance to

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acrylic acid, 3-hydroxypropionic acid (3HP), and propionic acid. An identical level of increase was observed when acsA was replaced with a 20 base-pair barcode sequence. This phenotype was complemented in an acsA deletion strain by expression of acsA under the native promoter in another locus on the chromosome (glpK). Complementation resulted in the restored sensitivity to both acrylic acid and 3HP. The phenotype was only partially complemented upon expression of acsAW49L from the glpK locus, showing that the AW49L mutation does not result in a complete loss of AcsA activity.

Homologous genes were identified in the cyanobacteria *Synechocystis* sp. PCC 6803 (sll0542; SEQ ID NOS:3 and 4) and *Synechococcus* sp. PCC 7942 (SYNPCC7942_1342; SEQ ID NOS:5 and 6). Replacement of the gene sll0542 in PCC 6803 with an antibiotic resistance marker resulted in an 15 increase in tolerance to acrylic acid similar to the deletion of acsA in PCC 7002. When selecting for growth of *Synechocystis* sp. PCC 6803 on 50 μ M acrylic acid, the mutation frequency was 2×10^{-6} .

TABLE 3

Minimum inhibitory concentrations of organic acids										
Species	acrylic acid (mM)	3-HP (mM)	Propionic acid (mM)							
Synechococcus sp. PCC 7942	0.003	2	0.25							
Synechocystis sp. PCC 6803	0.050	>35	0.25							
PCC 6803 sll0542::KmR	70	< 50	No Data							
Synechococcus sp. PCC 7002	0.025	10	4							
PCC 7002 acsA::aadA	70	260	>400							
PCC 7002 acsA::BC*	70	260	No Data							
PCC 7002 acsA:BC	0.015	15	No Data							
glpK::acsA aadA)										
PCC 7002 acsA::BC glpK::acsAW49L aadA)	7	No Data	No Data							

*BC, 20 base-pair barcode

Example 5

Substrate Specificity of AcsA

The tolerance of PCC 7002 to acrylic acid and 3HP was dramatically increased by the deletion of the acetyl-CoA ligase gene (acsA). To obtain information regarding the AcsA-dependent toxicity, the substrate specificity of AcsA 45 was determined.

Acvl-CoA ligase purification: Escherichia coli BL21 containing plasmid pET28b with acsA were grown in 50 mL of LB to an $OD_{600 nm}$ of 0.6 and induced with 1 mM IPTG. The induced culture was shaken at 37° C. for 3 hrs. The culture 50 was centrifuged and the resulting cell pellet was frozen at -20° C. The cell pellet was processed with Novagen Bug-Buster Protein Extraction Reagent (Part No. 70584-3). The resulting soluble protein fraction was used for His-tag purification using Ni-NTA agarose beads (Qiagen) and Pierce 55 0.8-mL centrifugation columns (Part No. 89868). Washes were done with 50 mM NaH₂PO₄, 300 mM NaCl, and 30 mM imidazole pH 8.0. The his-tagged protein was eluted with 50 mM NaH₂PO₄, 300 mM NaCl, and 250 mM imidazole pH 8.0. The insoluble fraction from the protein extraction was washed twice with BugBuster reagent followed by incubation with 400 μL 8M urea, 100 mM Tris-HCl, and 100 mM β-mercaptoethanol pH 8.2 for 30 min. The resulting solution was centrifuged at 16,000×g and the supernatant was collected. Protein fractions were run on a SDS-PAGE gel. His-tag purified protein fractions used in the acyl-CoA ligase assay were concentrated and buffered exchanged using an Amicon

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Ultra-4 centrifugation column. The buffer used for enzyme storage contained $0.1 \rm M\,NaH_2PO_4, 1\,mM\,EDTA,$ and $10\%\,v/v$ glycerol.

Acyl-CoA ligase activity assay: Acyl-CoA ligase activity was determined by measuring the loss of free Coenzyme A (CoA) over time using Ellman's reagent. (Riddles P W, Blakeley R L, & Zerner B (1979) Ellman's reagent: 5,5'-dithiobis(2-nitrobenzoic acid)—a reexamination. *Analytical Biochemistry* 94(1):75-81.) The enzyme reaction contained 10 mM ATP, 8 mM MgCl₂, 3 mM CoA, 0.1 M NaH₂PO₄, 1 mM EDTA, and 2 mM of the organic acid species. The concentration of AcsA in the reaction was 500 nM. Relative activity was determined by the amount of CoA consumed in 4 min relative to an acetate control. As shown in FIG. 6, AcsA has an activity towards acetate, acrylic acid, propionate, and 3HP.

Example 6

Use of acsA as a Counter-Selection Marker

The sensitivity of PCC 7002 to acrylic acid due to the activity of AcsA allows for one to directly integrate DNA fragments into the acsA locus and select for acrylic acid tolerance. This method results in integration into the PCC 7002 without the use of an antibiotic resistance marker. The use of antibiotic resistance markers is limited by the number of markers available and their tendency to result in heterozy-30 gous strains. PCC 7002 carries between 4-6 copies of the chromosome and the use of resistance markers can result in strains with a mixture of native and modified chromosomes. Use of acsA as a counter-selection marker can quickly produce homozygous strains.

The acsA gene was used as a counter-selection marker to introduce DNA fragments of interest into the acsA loci on the chromosome, thereby deleting acsA without leaving an antibiotic resistance marker. Wild type PCC 7002 was transformed with barcode DNA or DNA encoding yellow fluorescent protein (YFP), each flanked with 500 base-pair sequences homologous to regions directly 5' and 3' of acsA. The transformed culture was then plated on 50 µM acrylic acid. Colonies appeared after 3 days. The colonies were patched onto plates containing 50 µM acrylic acid and screened for the presence of the sequence of interest. Integration of the various sequences resulted in 30-50% of colonies being positive integrations. See FIG. 8A. Positive clones were streaked onto plates containing 10 mM acrylic acid. Colonies able to grow in the presence of 10 mM acrylic acid were homozygous for the integration. This method allows for fast and homozygous chromosomal integrations.

The acsA gene was also used as a counter selection marker to introduce DNA fragments of interest into other loci on the chromosome without leaving an antibiotic resistance marker. In an acsA deletion strain of PCC 7002, acsA along with an antibiotic resistance marker was introduced onto the chromosome into the gene glpK. See, e.g., PCC 7002 acsA:BC glpK:: acsA aadA in Table 3. glpK was used as an insertion site because it is a pseudogene in PCC 7002 due to a frameshift mutation. The acsA-resistance marker was then replaced with yellow fluorescent protein (YFP) under the expression of a constitutive promoter. This resulted in a strain of PCC 7002 with YFP integrated onto the chromosome without a residual marker. YFP expressed from the glpK locus was shown to have an equal level of expression to YFP expressed from the acsA locus. See FIG. 8B. These experiments demonstrate the one can directly select for integration into the acsA locus and

use acsA as a counter selection tool to make clean integrations elsewhere on the chromosome.

Example 7

Using a Mutant Strain of PCC 7002 with Increased Tolerance, Introduce a Pathway for Producing 3HP and Apply Metabolic Engineering Principles to **Increase Titers**

While the ultimate goal is to produce acrylic acid through a single biological catalyst, no complete pathway has previously been demonstrated [5]. As an alternative, 3HP can be biologically derived and then catalytically converted to acrylic acid. A 3HP production pathway was introduced into PCC 7002 ΔacsA and its ability to produce 3HP from CO₂ and light energy was analyzed.

Express a Malonyl-CoA Reductase in PCC 7002

phosphoenolpyruvate (PEP). PEP is derived in cyanobacteria through the oxidation of glyceraldehyde 3-phosphate, a product of CO₂ assimilation. While both pathways would result in a cofactor imbalance, the route via malonyl-CoA balances out the NADPH derived from the light reactions of photosynthe- 25 sis and results in the net production of 2ATP and 2 NADH per 3HP. In order to introduce this pathway into PCC 7002, a malonyl-CoA reductase gene was heterologously expressed. Malonyl-CoA reductase from Chloroflexus aurantiacus was cloned into PCC 7002 DacsA [44]. C. aurantiacus is a phototrophic bacterium that produces 3HP as an intermediate in CO₂ fixation [45]. The malonyl-CoA reductase gene was introduced onto a native plasmid under a highly expressed promoter [46]. Integration onto a native plasmid rather than the chromosome ensured a higher copy number of the gene. The native plasmid is required for growth, ensuring that the plasmid was not lost [46]. After integration was confirmed, the ability of the strain to produce 3HP was determined through HPLC. Preliminary results have shown that expressing malonyl-CoA reductase in wild-type PCC 7002 and PCC 7002 ΔacsA confers the ability to produce 3HP on the order of 50 μM. Further experiments will be performed to determine if the ΔacsA strain has an advantage with respect to yield and growth rate. We predict that the ΔacsA strain has an advantage 45 with respect to yield and growth rate.

The Strain Will be Engineered to Increase Titers

Several strategies can be employed to increase 3HP production. These include altering the expression of the malonyl-CoA reductase by changing the promoter, introducing additional copies onto the plasmid, and/or codon-optimizing the gene. Codon optimization will ensure that no rare codons exist in the coding sequence that would stall translation. Additionally, flux through this pathway can be increased by introducing highly expressed promoters in front of the acetyl-CoA carboxylase genes, thus increasing the pool of malonyl-CoA. Furthermore, a genome scale metabolic model can be used to predict genetic modifications that would provide additional flux through this pathway and correct cofactor imbalances [47]. These strategies will potentially increase titers of 3HP to be comparable with production systems using heterotrophic bacteria.

Conclusions from Examples

Increasing the tolerance of the cyanobacterium Synechoc- 65 occus sp. PCC 7002 to the commodity chemicals acrylic acid and 3HP and increasing at least 3HP production through

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metabolic engineering make biological synthesis of these compounds from CO₂ a viable option.

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We claim:

- 1. An organic acid-tolerant microorganism comprising a modification that reduces or ablates AcsA activity or AcsA homolog activity in the microorganism, wherein tolerance to an organic acid selected from the group consisting of 3-hydroxypropionic acid (3HP), acrylic acid, and propionic acid is increased compared to a corresponding microorganism not comprising the modification, wherein the microorganism is a 60 bacterium.
- 2. The microorganism of claim 1 wherein the modification is a genetic modification.
- 3. The microorganism of claim 1 wherein the modification is a genetic modification other than or in addition to one 65 resulting in a W49L substitution in AcsA or a corresponding substitution in an AcsA homolog.

- **4**. The microorganism of claim **1** wherein the microorganism is a cyanobacterium.
- **5**. The microorganism of claim **1** wherein the microorganism is a cyanobacterium selected from the group consisting of *Synechococcus* sp., *Prochlorococcus* sp., *Synechocystis* sp., and *Nostoc* sp.
- **6**. The microorganism of claim **1** wherein the tolerance to the organic acid is increased at least about 25-fold compared to the corresponding microorganism.
- 7. The microorganism of claim 1 wherein the microorganism is *Synechococcus* sp. and wherein the tolerance to the organic acid is selected from the group consisting of a minimum inhibitory concentration (MIC) of at least about 10 mM to acrylic acid, an MIC of at least about 100 mM to 3HP, and an MIC of at least about 200 mM to propionic acid.

- **8**. The microorganism of claim **1** wherein the microorganism is capable of producing 3HP.
- 9. The microorganism of claim 1 wherein the microorganism includes at least one recombinant nucleic acid configured to overexpress a 3HP pathway enzyme.
- 10. A microbial culture comprising the microorganism of claim 1 and an amount of an organic acid.
- 11. A method of producing an organic acid comprising culturing a microorganism as recited in claim 1 in the presence of an amount of an organic acid selected from the group consisting of 3HP, acrylic acid, and propionic acid.
- 12. The microorganism of claim 9 wherein the at least one recombinant nucleic acid encoding the 3HP pathway enzyme includes a malonyl-CoA reductase gene.
- 13. The microorganism of claim 9 wherein the at least one recombinant nucleic acid encoding the 3HP pathway enzyme includes an acetyl-CoA carboxylase gene.
- 14. The microbial culture of claim 10 wherein the amount of the organic acid is selected from the group consisting of at $_{20}$ least about 10 mM acrylic acid, at least about 100 mM $_{3}$ HP, and at least about 200 mM propionic acid.

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- 15. The method of claim 11 wherein the amount of the organic acid is selected from the group consisting of at least about 10 mM acrylic acid, at least about 100 mM 3HP, and at least about 200 mM propionic acid.
- **16**. A method of using acsA or homolog thereof as a counter-selectable marker comprising:
 - replacing an acsA or homolog thereof in a bacterium with a gene of interest; and
- selecting for the bacterium comprising the gene of interest with an amount of an organic acid effective to inhibit growth of bacteria harboring a functional acsA gene or homolog thereof.
- 17. The method of claim 16 wherein the acsA or homolog thereof is an acsA gene with at least one silent nucleic acid mutation that reduces background mutation frequency.
- 18. The method of claim 16 wherein the at least one silent nucleic acid mutation is selected from the group consisting of T144C and G150C in acsA from *Synechococcus* sp. PCC 7002.
- 19. The method of claim 16 wherein the selecting results in the bacterium being homozygous for the gene of interest.

* * * * *