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(54) RECOMBINANT YEAST HAVING **INCREASED TOLERANCE TO IONIC** LIQUIDS AND METHODS OF USE

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(57) ABSTRACT

The present invention relates to materials and methods for the production of ethanol. More particularly, the present invention provides genetically modified strains of Saccharomyces cerevisiae having enhanced tolerance for ionic liquid (IL) toxicity. Also provided are methods of using such genetically engineered yeast strains for improved IL-mediated hydrolysis of lignocellulosic biomass for industrialscale production of various fuels, chemical feedstocks, and synthetic polymers.









B.



FIG. 3







FIG. 4B



RECOMBINANT YEAST HAVING INCREASED TOLERANCE TO IONIC LIQUIDS AND METHODS OF USE

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] The present non-provisional application claims the benefit of U.S. Provisional Application 62/162,043, filed May 15, 2015, which is incorporated by reference herein its entirety for all purposes.

STATEMENT REGARDING FEDERALLY SPONSORED RESEARCH OR DEVELOPMENT

[0002] This invention was made with government support under DE-FC02-07ER64494 awarded by the US Department of Energy. The government has certain rights in the invention.

FIELD OF THE INVENTION

[0003] Broadly, the present invention relates to materials and methods for the production of biofuels and other industrially relevant products from plant materials such as chemical feedstocks. In particular, the present invention relates to genetically modified yeast strains useful for glucose and xylose fermentation and, more specifically, to strains of *Saccharomyces cerevisiae* genetically engineered for enhanced tolerance to ionic liquid toxicity and methods of using the same for improved ionic liquid-mediated hydrolysis of lignocellulosic biomass for industrial-scale ethanol production.

BACKGROUND

[0004] Cellulosic biomass is a vast source of renewable energy and an abundant substrate for biofuel production. As an alternative to corn-based ethanol, bioethanol can be generated from lignocellulosic (LC) sugars derived from cellulosic biomass of renewable and sustainable plant feedstocks. Energy of cellulosic biomass is primarily stored as the recalcitrant polysaccharide cellulose, which is difficult to hydrolyze because of the highly crystalline structure, and in hemicellulose, which presents challenges because of its structural diversity and complexity. Many microbes cannot natively ferment pentose sugars (e.g., xylose) from complex lignocellulosic biomass, which is composed of cellulose, hemicellulose and lignin fractions. Even when engineered to express the minimal enzymes from native pentose sugarmetabolizing organisms, S. cerevisiae cannot ferment xylose from innocuous lab media at industrially-acceptable rates. Laluce et al., Applied Microbiol. Biotech. 166:1908 (2012); Almeida et al., Biotech. J. 6:286 (2011). Xylose is a prevalent sugar in both woody and herbaceous plants and a major component of hemicelluloses. Bioconversion of both xylose and glucose is required for the production of cellulosic biofuels. To further complicate matters, plant biomass must be chemically, mechanically, or thermally pretreated prior to enzymatic hydrolysis ex situ in order to produce fermentable glucose and xylose monomers. Such pretreatment processes generate a diverse array of degradation products derived from plant cell walls, such as hemicellulose and ligninderived acetate and aromatic molecules, many of which inhibit cellular metabolism in S. cerevisiae and induce microbial stress during hydrolysate fermentation. Taylor et al., Biotechnology J. 7:1169 (2012); Liu, Applied Microbiol.

Biotech. 90:809 (2011). At present, little is known about how such inhibitors impact xylose fermentation, particularly under strict industrially relevant, anaerobic conditions where ethanol production is maximized.

[0005] In view of the current state of the biofuel industry, particularly ethanol production based on glucose- and xylose-containing feedstocks, it can be appreciated that there remains a need for efficient and cost-effective processes for breaking down cellulose and hemicellulose into their constituent sugars.

SUMMARY OF THE INVENTION

[0006] The present invention is largely related the inventors' research efforts to better understand xvlose utilization for microbial engineering. The invention relates generally to methods and compositions for digesting lignocellulosic material and more particularly to methods that involve exposing the material to genetically engineered Saccharomyces cerevisiae (S. cerevisiae) variants having enhanced tolerance for or resistance to ionic liquid-mediated toxicity. [0007] In a first aspect, provided herein is a recombinant yeast that has been genetically engineered to exhibit a decreased level of functional PTK2 or SKY1 polypeptide. The recombinant yeast has increased tolerance to ionic liquid toxicity relative to a wild-type yeast or another recombinant yeast not exhibiting a decreased level of functional PTK2 or SKY1 polypeptide. The ionic liquid can be an imidazolium-based ionic liquid. The recombinant yeast can comprise a disabling mutation in a gene encoding a PTK2 or SKY1 polypeptide. The disabling mutation can comprise a deletion of at least a portion of the gene encoding a PTK2 or SKY1 polypeptide, whereby the yeast exhibits a decreased level of functional PTK2 or SKY1 polypeptide. In some cases, the recombinant yeast produces ethanol at an increased rate relative to a wild-type yeast or another recombinant yeast not exhibiting decreased or undetectable levels of functional PTK2 or SKY1 polypeptides. The increased rate of ethanol production can occur under anaerobic conditions. The recombinant yeast can be of the genus Saccharomyces. The recombinant yeast can be of the species Saccharomyces cerevisiae.

[0008] In another aspect, provided herein is a yeast inoculums comprising: (a) a recombinant yeast according to the invention; and (b) a culture medium.

[0009] In a further aspect, provided herein is a method for fermenting cellulosic material into ethanol. The method can comprise or consist essentially of contacting an ionic liquidtreated hydrosylate to a recombinant yeast as provided herein or a yeast inoculum of claim as provided herein for a period of time sufficient to allow fermentation of at least a portion of the cellulosic material to ethanol, whereby more cellulosic material is fermented into ethanol in a hydrosylate comprising at least 1% residual ionic liquid than is fermented into ethanol in a hydrosylate comprising at least 1% residual ionic liquid that is not contacted to the recombinant yeast or the yeast inoculum. The ionic liquid-treated hydrosylate can comprise at least 1.5% residual ionic liquid. The ionic liquid-treated hydrosylate can comprise at least 2% residual ionic liquid. The method can further comprise separating the ethanol from fermented cellulosic material. The ionic liquid-treated hydrosylate can comprise xylose. The recombinant yeast can be Saccharomyces cerevisiae. The cellulosic material can comprise lignocellulosic biomass. The lignocellulosic biomass can comprise at least one **[0010]** These and other features, aspects, and advantages will become better understood upon consideration of the following detailed description, drawings and appended claims.

BRIEF DESCRIPTION OF THE DRAWINGS

[0011] The present invention will be better understood and features, aspects and advantages other than those set forth above will become apparent when consideration is given to the following detailed description thereof. Such detailed description makes reference to the following drawings, wherein:

[0012] FIGS. 1A-B depict chemical genomic profiling of ionic liquids. A genome-wide set of deletion mutants were challenged with a specific compound and grown as a pool for several generations. Mutant specific barcodes were then sequenced and compared to control conditions to identify mutants significantly responsive to the chemical stressor.

[0013] FIGS. **2**A-C present chemical genomic profiling data demonstrating that deletion of PTK2 and SKY1 improves tolerance to 1-ethyl-3-methylimidazolium chloride (EMIM-Cl). (A) Chemical genomic profiling identified 220 mutants significantly resistant to EMIM-Cl. Of these, a deletion mutant of PTK2 was the most significantly resistant, and deletion mutant of SKY1 was the second most significantly resistant, which was confirmed in with single mutant isolates (B). Mitochondrial gene mutants were among the most sensitive, suggesting that the ILs may target the mitochondria to exert toxicity (FIGS. **2**A-B). The deletion mutant of PTK2 in the lab strain was resistant to over 5% EMIM-CL.

[0014] FIG. 3 demonstrates performance of the PTK2 deletion mutant in the GLBRC xylose-fermenting yeast strain in the presence of various imidazolium ionic liquids. Deletion of PTK2 in the xylose-fermenting yeast strain Y133 conferred significantly greater tolerance of EMIM-Cl, BMIM-Cl, and EMIM-Ac (p<0.01). Overexpression of the H⁺-ATPase PMA1 confers sensitivity to EMIM-Cl. Over-expression of the essential proton pump Pma1p, which is regulated by Ptk2p, significantly reduced EMIM-Cl tolerance. Overexpression of PTK2 also increased EMIM-Cl sensitivity but not significantly. Mean±S.E., n=3.

[0015] FIGS. 4A-B demonstrate that under both aerobic and anaerobic conditions, the PTK2 deletion confers greater tolerance and has greater fermentative capacity in the presence of 1% BMIM-Cl (A). FIG. 4B is our proposed model for how deletion of PTK2 confers IL tolerance. The imidazolium cation appears toxic to mitochondria. Efflux of protons via Pmalp is coupled with toxic imidazolium cation influx. When PTK2 is deleted, Pmalp is not activated by phosphorylation, and thus there is lower proton efflux and resultant influx of the toxic imidazolium cation. As the toxic cation is thought to target the mitochondria, the effects of ILs are lessened under anaerobic conditions, where mitochondrial function is reduced. There is clear inhibition even under these condition indicating an essential role mitochondria under anaerobic conditions, or a secondary target of the toxic cation.

[0016] FIG. 5 presents fermentation data for growth, sugar conversion, and ethanol production of Y133 and Y133 ptk2 Δ in the presence of 1% EMIM-Cl.

[0017] While the present invention is susceptible to various modifications and alternative forms, exemplary embodiments thereof are shown by way of example in the drawings and are herein described in detail. It should be understood, however, that the description of exemplary embodiments is not intended to limit the invention to the particular forms disclosed, but on the contrary, the intention is to cover all modifications, equivalents and alternatives falling within the spirit and scope of the invention as defined by the appended claims.

DETAILED DESCRIPTION OF THE INVENTION

[0018] In General

[0019] Before the present materials and methods are described, it is understood that this invention is not limited to the particular methodology, protocols, materials, and reagents described, as these may vary. It is also to be understood that the terminology used herein is for the purpose of describing particular embodiments only, and is not intended to limit the scope of the present invention, which will be limited only by the appended claims.

[0020] It must be noted that as used herein and in the appended claims, the singular forms "a," "an," and "the" include plural reference unless the context clearly dictates otherwise. As well, the terms "a" (or "an"), "one or more" and "at least one" can be used interchangeably herein. It is also to be noted that the terms "comprising," "including," and "having" can be used interchangeably.

[0021] Unless defined otherwise, all technical and scientific terms used herein have the same meanings as commonly understood by one of ordinary skill in the art to which this invention belongs. Although any methods and materials similar or equivalent to those described herein can be used in the practice or testing of the present invention, the preferred methods and materials are now described. All publications and patents specifically mentioned herein are incorporated by reference in their entirety for all purposes including, for example, describing and disclosing chemicals, cell lines, vectors, animals, instruments, statistical analyses, and methodologies which are reported in the publications which might be used in connection with the invention. All references cited in this specification are to be taken as indicative of the level of skill in the art. Nothing herein is to be construed as an admission that the invention is not entitled to antedate such disclosure by virtue of prior invention.

[0022] The compositions and methods provided herein will employ, unless otherwise indicated, conventional techniques of molecular biology, microbiology, recombinant DNA, and immunology, which are within the skill of the art. Such techniques are explained fully in the literature. See, for example, Molecular Cloning A Laboratory Manual, 2nd Ed., ed. by Sambrook, Fritsch and Maniatis (Cold Spring Harbor Laboratory Press: 1989); DNA Cloning, Volumes I and II (D. N. Glover ed., 1985); Oligonucleotide Synthesis (M. J. Gait ed., 1984); Mullis et al. U.S. Pat. No. 4,683,195; Nucleic Acid Hybridization (B. D. Hames & S. J. Higgins eds. 1984); Transcription And Translation (B. D. Hames & S. J. Higgins eds. 1984); Culture Of Animal Cells (R. I. Freshney, Alan R. Liss, Inc., 1987); Immobilized Cells And Enzymes (IRL Press, 1986); B. Perbal, A Practical Guide To Molecular Cloning (1984); the treatise, Methods In Enzymology (Academic Press, Inc., N.Y.); Gene Transfer Vectors

For Mammalian Cells (J. H. Miller and M. P. Calos eds., 1987, Cold Spring Harbor Laboratory); Methods In Enzymology, Vols. 154 and 155 (Wu et al. eds.), Immunochemical Methods In Cell And Molecular Biology (Mayer and Walker, eds., Academic Press, London, 1987); and Handbook Of Experimental Immunology, Volumes I-IV (D. M. Weir and C. C. Blackwell, eds., 1986).

[0023] The nucleotides which occur in the various nucleotide sequences appearing herein have their usual single-letter designations (A, G, T, C or U) used routinely in the art. In the present specification and claims, references to Greek letters may either be written out as alpha, beta, etc. or the corresponding Greek letter symbols (e.g., α , β , etc.) may sometimes be used.

[0024] "Polynucleotide" generally refers to any polyribonucleotide or polydeoxyribonucleotide, which may be unmodified RNA or DNA or modified RNA or DNA. "Polynucleotide" include, without limitation, single- and double-stranded DNA, DNA that is a mixture of single- and double-stranded regions or single-, double- and triplestranded regions, single- and double-stranded RNA, and RNA that is mixture of single- and double-stranded regions, hybrid molecules comprising DNA and RNA that may be single-stranded or, more typically, double-stranded, or triple-stranded regions, or a mixture of single- and doublestranded regions. As used herein, the term "polynucleotide" also includes DNAs or RNAs as described above that contain one or more modified bases. Thus, DNAs or RNAs with backbones modified for stability or for other reasons are "polynucleotide" as that term is intended herein. Moreover, DNAs or RNAs comprising unusual bases, such as inosine, or modified bases, such as tritylated bases, to name just two examples, are polynucleotides as the term is used herein. It will be appreciated that a great variety of modifications have been made to DNA and RNA that serve many useful purposes known to those of skill in the art. The term "polynucleotide" as it is employed herein embraces such chemically, enzymatically or metabolically modified forms of polynucleotides, as well as the chemical forms of DNA and RNA characteristic of viruses and cells, including, for example, simple and complex cells. "Polynucleotide" also embraces short polynucleotides often referred to as oligonucleotide(s).

[0025] The term "isolated nucleic acid" used in the specification and claims means a nucleic acid isolated from its natural environment or prepared using synthetic methods such as those known to one of ordinary skill in the art. Complete purification is not required in either case. The nucleic acids of the invention can be isolated and purified from normally associated material in conventional ways such that in the purified preparation. At the very least, the degree of purification is such that the extraneous material in the preparation does not interfere with use of the nucleic acid of the invention in the manner disclosed herein. The nucleic acid is preferably at least about 85% pure, more preferably at least about 95% pure.

[0026] Further, an isolated nucleic acid has a structure that is not identical to that of any naturally occurring nucleic acid or to that of any fragment of a naturally occurring genomic nucleic acid spanning more than three separate genes. An isolated nucleic acid also includes, without limitation, (a) a nucleic acid having a sequence of a naturally occurring genomic or extrachromosomal nucleic acid molecule but which is not flanked by the coding sequences that flank the sequence in its natural position; (b) a nucleic acid incorporated into a vector or into a prokaryote or eukaryote genome such that the resulting molecule is not identical to any naturally occurring vector or genomic DNA; (c) a separate molecule such as a cDNA, a genomic fragment, a fragment produced by polymerase chain reaction (PCR), or a restriction fragment; and (d) a recombinant nucleotide sequence that is part of a hybrid gene. Specifically excluded from this definition are nucleic acids present in mixtures of clones, e.g., as those occurring in a DNA library such as a cDNA or genomic DNA library. An isolated nucleic acid can be modified or unmodified DNA or RNA, whether fully or partially single-stranded or double-stranded or even triplestranded. A nucleic acid can be chemically or enzymatically modified and can include so-called non-standard bases such as inosine, as described in a preceding definition.

[0027] Compositions of the Invention

[0028] Efficient biochemical conversion and fermentation of renewable lignocellulosic feedstocks is essential for the production of biofuels and other bioproducts from plant materials. While S. cerevisiae excel at fermentation of glucose from corn and sugar cane, the fermentation of renewable lignocellulosic biomass presents a significant challenge. Xylose, which is a pentose sugar and a major component of hemicellulose, can comprise almost 30% of total cell wall carbohydrate in grasses. Biomass pretreatments and enzymatic hydrolysis are viable but costly ways of depolymerizing cellulose and hemicellulose fractions of biomass to produce soluble carbohydrates. Large-scale depolymerization cellulose and hemicellulose fractions of biomass is increasingly economically feasible as the cost of hydrolysis reagents drops. Acid-catalyzed hydrolysis methods are generally less expensive than enzyme-catalyzed methods but, in some case, require corrosion-resistant reactors and produce degradation products. Cellulose and hemicellulose fractions can be depolymerized in ionic liquids (ILs), which are organic salts that are liquid at low temperatures by virtue of their low-charge density and low symmetry ions. ILs promote thermocatalytic saccharification through complete solubilization of all lignocellulosic biomass components including lignin, which makes IL-mediated hydrolysis of lignocellulosic biomass a potentially transformative technology for biofuel production. Luterbacher et al., Science 343:277-280 (2014); see also Bond et al., Integrated Catalytic Conversion of y-Valerolactone to Liquid Alkenes for Transportation Fuels, Science 26: (2010).

[0029] Standard methods of IL-mediated hydrosylation yields hydrolysates that have high sugar levels (glucose and xylose) but also contain residual levels of ILs that are toxic to fermentative microcorganisms such as yeast. As shown in Table 1, several ILs have been evaluated for the dissolution of various biomass components under various hydrolysis conditions. Current IL-mediated hydrolysis methods yield hydrosylates comprising about 0.0006% to about 0.85% residual IL (Ouellet et al., *Green Chemistry* 13:2743-2749 (2011)). The present invention is based, at least in part, on the Inventors' discovery of genetic modifications that increase a yeast strain's tolerance for IL toxicity and increase its growth rate in the presence of a broad category of ionic liquids. Accordingly, the compositions and methods provided herein improve the efficiency and cost-effective-

ness of ionic liquid-mediated extractions of biofuels and biochemicals from cellulosic materials.

[0030] One aspect of the present invention, therefore, relates to eukaryotic host cells genetically engineered for improved tolerance to IL toxicity. In particular, the present invention provides eukaryotic host cells that have been genetically engineered to have enhanced IL toxicity tolerance, enhanced anaerobic and/or aerobic xylose fermentation, and increased ethanol production relative to an unmodified cell or a recombinant cell not genetically engineered as described herein. Modified cells of the present invention are well-suited for the production of fermentable sugars and fermentation products, including ethanol, from processes that use xylose or a combination of xylose and glucose as carbon sources. Moreover, genetically-modified veast strains provided herein can be used to ferment hydrosylates obtained according to any ionic liquid-based hydrolysis protocol.

TABLE 1

Imidazolium-based Ionic Liquids
1-butyl-3-methylimidazolium tetrafluoroborate 1-butyl-3-methylimidazolium chloride ([BMIM]Cl) 1-butyl-3-methylimidazolium chloride ([BMIM]Cl) 1-butyl-3-methylimidazolium bromide 1-butyl-3-methylimidazolium tris(trifluoromethylsulfonate 1-butyl-3-methylimidazolium tris(trifluoromethylsulfonyl)methide 1-butyl-3-methylimidazolium tis(trifluoromethylsulfonyl)methide 1-butyl-3-methylimidazolium bis(trifluoromethylsulfonyl)imide 1-ethyl-3-methylimidazolium acetate ([EMIM]AcO) 1-ethyl-3-methylimidazolium chloride ([EMIM]Cl) 1-ethyl-3-methylimidazolium dicyanamide 2,3-dimethyl-1-ethylimidazolium bis(trifluoromethylsulfonyl)imide 1-butyl-2,3-dimethylimidazolium bis(trifluoromethylsulfonyl)imide 1-butyl-2,3-dimethylimidazolium bis(trifluoromethylsulfonyl)imide 1-butyl-2,3-dimethylimidazolium bis(trifluoromethylsulfonyl)imide
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[0031] As used herein. a "host cell" is a cell which has been transformed or transfected, or is capable of transformation or transfection by an exogenous polynucleotide sequence. A host cell that has been transformed or transfected may be more specifically referred to as a "recombinant host cell." A preferred host cell is a host cell that is naturally capable of alcoholic fermentation, preferably, anaerobic alcoholic fermentation. Host cells may also exhibit a high tolerance to ethanol, low pH, organic acids, and/or elevated temperatures. Such characteristics or activities of the host cell may be naturally present in the host cell or may be introduced or modified by genetic modification. Preferred host cells for the present invention include yeast cells, particularly yeast cells of the genus Saccharomyces. Preferred yeast species as host cells include Saccharomyces cerevisiae, S. bulderi, S. barnetti, S. exiguus, S. uvarum, S. diastaticus, K. lactis, K marxianus, and Kfragilis, of which yeast cells of the genus Saccharomyces and yeast cells of the species Saccharomyces cerevisiae (S. cerevisiae) are preferred. Yeasts of the genus Saccharomyces possess both a metabolic pathway and a fermentative pathway for respiration.

[0032] "Yeasts" are eukaryotic micro-organisms classified in the kingdom Fungi. Most reproduce asexually by budding, although some yeasts undergo sexual reproduction by meiosis. Yeasts are unicellular, although some species with yeast forms may become multi-cellular through the formation of a string of connected budding cells known as pseudohyphae, or false hyphae, as seen in most molds. Yeasts do not form a single taxonomic or phylogenetic grouping. The term "yeast" is often taken as a synonym for *Saccharomyces cerevisiae*, but the phylogenetic diversity of yeasts is illustrated by their assignment to two taxonomic classes of fungi, the ascomycetes and the basidiomycetes.

[0033] In exemplary embodiments, a genetically modified yeast of the present invention comprises one or more genetic modifications that reduce or disrupt expression of functional PTK2 (Protein Tyrosine Kinase 2) polypeptide or functional SKY1 (serine-arginine protein-specific kinase) polypeptide. PTK2 and SKY1 are protein kinases that catalyze the transfer of a phosphate group, usually from ATP, to a substrate molecule in S. cerevisiae. More specifically, PTK2 is a putative serine/threonine protein kinase that has been implicated in activation of the yeast plasma membrane H+-ATPase (Pma1) in response to glucose metabolism (Goossens et al., Mol. Cell. Biol. 20:7654-7661 (2000)). Full-length PTK2 (NCBI Gene ID: 853522; incorporated herein by reference; SEQ ID NO:1) polypeptide is 818 amino acids. SKY1 is involved in regulating proteins involved in mRNA metabolism and cation homeostasis (Erez & Kahana, Mol. Cell. Biol. 21:175-184 (2001)). Fulllength SKY1 (NCBI Gene ID: 855256; incorporated herein by reference; SEQ ID NO:2) polypeptide is 742 amino acids. [0034] By "delete or disrupt", it is meant that the entire coding region of the gene is eliminated (deletion), or the gene or its promoter and/or terminator region is modified (such as by deletion, insertion, or mutation) such that the gene no longer produces a partially or fully non-functional polypeptide (i.e., lacking enzymatic activity), or produces an enzyme with severely reduced activity. The deletion or disruption can be accomplished by genetic engineering methods, forced evolution or mutagenesis, and/or selection or screening. In exemplary embodiments, a recombinant yeast of the present invention comprises a genetic modification that deletes or disrupts a Ptk2 nucleic acid that encodes PTK2 polypeptide, whereby the genetically modified yeast produces a reduced level of functional PTK2 polypeptide. Yeast genetically modified as such produce no or substantially no functional PTK2 polypeptide. In other embodiments, a recombinant yeast of the present invention comprises a genetic modification that deletes or disrupts a Sky1 nucleic acid that encodes SKY1 polypeptide, whereby the genetically modified yeast produces a reduced level of functional SKY1 polypeptide. Yeast genetically modified as such produce no or substantially no functional SKY1 polypeptide. In some cases, it will be advantageous to genetically modify a host cell to comprise genetic modifications that cause reduced levels of both functional polypeptides, PTK2 and SKY1. Recombinant yeast comprising one or more of the genetic modifications described herein exhibit improve fermentation rates relative to unmodified yeast or yeast not comprising the genetic modifications described herein. Such recombinant yeast also exhibit increased tolerance to IL toxicity and improved growth rates in hydrosylates comprising residual IL following IL-mediated hydrolysis.

[0035] It is contemplated that certain additional genetic modifications may be advantageous or necessary to produce other desirable characteristics and/or to enable the yeast cell to produce certain products at industrially-acceptable levels. For example, genetic modifications that reduce or eliminate functional PTK2 polypeptide or functional SKY1 polypeptide can be introduced into *S. cerevisiae* yeast of the

GLBRCY128 strain. Yeast of the GLBRCY128 ("Y128") strain were evolved for robust, anaerobic xylose metabolism under industrially relevant conditions and high yields of extracellular ethanol. Forced evolution of the Y128 yeast strain from a background strain designated NRRL YB-210/ GLBRCY0 (Mortimer and Johnston, *Genetics* 113(1):35-43 (1986)), has been described elsewhere. See U.S. Provisional Application No. 61/978,585, filed Apr. 11, 2014.

[0036] Accordingly, in some cases, a recombinant yeast of the present invention comprises a genetic modification that deletes or disrupts a Ptk2 nucleic acid that encodes PTK2 polypeptide and further comprises a disabling mutation at a Sky1 locus whereby the mutation results in reduced amounts of functional SKY1 polypeptides.

[0037] The degree of IL toxicity to a microorganism such as yeast depends on the yeast's growth conditions. Generally, yeast grown in a minimal medium are more sensitive to chemical stress, while yeast grown in a nutrient-rich medium are more tolerant of chemical stress. Recombinant veast of the present invention tolerate higher levels of IL relative to a wild type yeast or yeast not comprising a genetic modification described herein when grown in either a nutrient-rich medium or minimal medium. In exemplary embodiments, a recombinant yeast of the present invention that comprises a genetic modification resulting in reduced levels of functional PTK2 polypeptide has significantly more IL tolerance (P<0.05) than a yeast having the same genetic background but having normal levels of functional PTK2 polypeptide, even when growth under industrially relevant conditions in a minimal medium with high sugar loading (osmotically stressful). In general, toxicity is expressed as the "half maximal inhibitory concentration" or "IC50" The terms "half maximal inhibitory concentration" and "IC₅₀" are used interchangeably and, as used herein, refer to a concentration of the compound that is required to inhibit a given biological or biochemical function by half. In a standard yeast lab strain, the IC₅₀ is about 0.33% IL (EMIM-Cl), while a PTK2 deletion mutant in a lab strain background has a IC_{50} of about 5% IL and a SKY1 deletion mutant in a lab strain background has a IC50 of about 3.0% IL. In other words, a yeast having a genetic modification (in a standard lab strain background) that eliminates functional PTK2 polypeptide can tolerate IL toxicity wherein IL comprises up to about 5% of the hydrosylate. Similarly, yeast having a genetic modification (in a standard lab strain background) that eliminates functional SKY1 polypeptide can tolerate IL toxicity wherein IL comprises about 3% of the hydrosylate. [0038] The IC_{50} for a genetically modified yeast of the present invention, when grown anaerobically in a minimal medium, is in the range between about 2.0% IL and about 3.0% IL, as compared to an IC_{50} of about 1.0% for unmodified yeast of the xylose-fermenting background strain (Y128). When grown in a nutrient-rich media, yeast of the Y128 xylose-fermenting strain have an IC₅₀ of about 0.75% IL, whereas genetically modified yeast strains of the present invention have an IC $_{\rm 50}$ of about 2.5% IL (EMIM-Cl). The relative changes in IC $_{\rm 50}$ between the unmodified background and the modified yeast are approximately 0.28% (for unmodified) vs. approximately 0.55% (modified) for BMIM-Cl and approximately 0.75% (for unmodified) vs. approximately 2% (modified) for EMIM-Ac.

[0039] In some cases, a suitable host yeast cell comprises at least one native gene (a "xylose isomerase gene") that produces an active xylose isomerase enzyme that is capable

of catalyzing the interconversion of D-xylose to D-xylulose. Xylose isomerase can also catalyze the interconversion of D-ribose to D-ribulose and D-glucose to D-fructose. The enzyme can be specific to the reduction of xylose or nonspecific (i.e., capable of catalyzing the conversion of a range of pentose sugars). In some cases, a suitable host yeast cell is genetically engineered to contain an expression cassette containing Clostridium phytofermentans xylose isomerase (CphytoXylA), which can confer anaerobic xylose fermentation by S. cerevisiae with additional genetic modifications (see Brat et al., Applied Environmental Microbiol. 75:2304 (2009)), driven by the ScerTDH3 promoter. In exemplary embodiments, the expression cassette further comprises ScerTAL1, a Pentose Phosphate Pathway transaldolase enzyme that can improve xylose metabolism when overexpressed (see Ni et al., Applied Environmental Microbiol. 73:2061 (2007); Walfridsson et al., Applied Environmental Microbiol. 61:4184 (1995)), and SstipXYL3 driven by the ScerPGK1 and ScerTEF2 promoters, respectively. For example, the host yeast cell can comprise a TAL1-XylA-XYL3 gene expression cassette.

[0040] Genetic modification of the host cell can be accomplished in one or more steps via the design and construction of appropriate vectors and transformation of the host cell with those vectors. Nucleic acid constructs useful in the invention may be prepared in conventional ways, by isolating the desired genes from an appropriate host, by synthesizing all or a portion of the genes, or combinations thereof. Similarly, the regulatory signals, the transcriptional and translational initiation and termination regions, may be isolated from a natural source, be synthesized, or combinations thereof. The various fragments may be subjected to endonuclease digestion (restriction), ligation, sequencing, in vitro mutagenesis, primer repair, or the like. The various manipulations are well known in the literature and will be employed to achieve specific purposes.

[0041] The various nucleic acids and/or fragments thereof may be combined, cloned, isolated and sequenced in accordance with conventional ways. After each manipulation, the DNA fragment or combination of fragments may be inserted into the cloning vector, the vector transformed into a cloning host, e.g., *E. coli*, the cloning host grown up, lysed, the plasmid isolated and the fragment analyzed by restriction analysis, sequencing, combinations thereof, or the like.

[0042] Targeted integration can be accomplished by designing a vector having regions that are homologous to the upstream (5'-) and downstream (3'-) flanks of the target gene. Either of both of these regions may include a portion of the coding region of the target gene. The gene cassette (including associated promoters and terminators if different from those of the target gene) and selection markers (with associated promoters and terminators as may be needed) can reside on a vector between the regions that are homologous to the upstream and downstream flanks of the target gene. Targeted cassette insertion can be verified by any appropriate method such as, for example, PCR. A host cell may be transformed according to conventional methods that are known to practitioners in the art. Electroporation and/or chemical (such as calcium chloride- or lithium acetatebased) transformation methods can be used. The DNA used in the transformations can either be cut with particular restriction enzymes or used as circular DNA. Methods for transforming yeast strains are described in WO 99/14335, WO 00/71738, WO 02/42471, WO 03/102201, WO

03/102152 and WO 03/049525; these methods are generally applicable for transforming host cells in accordance with this invention. Other methods for transforming eukaryotic host cells are well known in the art such as from standard handbooks, such as Sambrook and Russel (2001) "Molecular Cloning: A Laboratory Manual (3rd edition)," Cold Spring Harbor Laboratory, Cold Spring Harbor Laboratory Press, or F. Ausubel et al., eds., "Current protocols in molecular biology," Green Publishing and Wiley Interscience, New York (1987).

[0043] Any appropriate genetic transformation method can be used to introduce a nucleic acid (e.g., a transgene) into a yeast strain of interest. In some cases, a nucleic acid as described herein is introduced into S. cerevisiae yeast by physiological transformation (Buzby et al., Science 230:805 (1985)). Linear DNA fragments can be effectively introduced by transformation (Frigaard et al., Methods in Molecular Biology 274:325 (2004)), are relatively resistant to host restriction, and are targeted to sites within the chromosome or plasmids by homologous recombination (Cierico et al., Methods in Mol. Biol. 362:155-171 (2007)). Alternatively, plasmids capable of replicating in certain yeast (Stinchcomb et al., PNAS 77(8):4559-4563 (1980)), bacteria (Cohen et al., PNAS 70(11):3240-3244 (1973)), and cyanobacteria (Takeshima et al., DNA Research 1:181-189 (1994)) may also be introduced by transformation. For example, shuttle plasmids capable of replicating in both E. coli and S. cerevisiae yeast may be modified to introduce target nucleic acids or an expression cassette of interest into a host cell. In some cases, transgenes are targeted to the genome.

[0044] In another aspect, compositions of the present invention further include yeast inocula comprising recombinant yeast as provided herein. A yeast inoculum of the present invention comprises (a) a recombinant yeast as provided herein and (b) a culture medium. In exemplary embodiments, the recombinant yeast is S. cerevisiae and the culture medium is a culture medium comprising yeast extract, peptone, and glucose (e.g., YPD medium), but any culture medium appropriate for culturing yeast strains or stocks can be used. Standard protocols for preparing yeast culture media are available in the art. See, for example, Atlas, Handbook of Microbiological Media, 4th ed. CRC Press (2010). Yeast inocula of the present invention include large-scale preparations of sufficient quantities of viable yeast cells for use in, for example, xylose fermentation and other industrial ethanol-producing methods. When contacted to a IL-treated hydrosylate comprising some level of residual IL, a yeast inoculum of the present invention exhibits improved xylose fermentation rates and increased growth rates relative to a veast inoculum that does not comprises a recombinant yeast of the present invention.

[0045] Recombinant yeast having improved tolerance to imidizolium-based ionic liquids as described herein find use in xylose fermentation processes that use ionic liquids, where extensive purification of the hydrolysate is not required. Recombinant yeast as provided herein also find use as a chassis strain to develop novel biosynthetic pathways (e.g., isobutanol, platform chemicals) for use in ionic liquid hydrolysate fermentations.

[0046] Methods of the Invention

[0047] The methods provided herein involve the discovery and incorporation of genetic modifications into genes encoding certain polypeptides into a single host organism and the use of those organisms to convert xylose to ethanol. In particular, the present invention provides a method of fermenting cellulosic material comprising the 5-carbon sugar xylose into ethanol, where the method comprises use of a recombinant yeast having enhanced tolerance to IL toxicity relative to wild type yeast or a recombinant yeast not comprising the genetic modifications described herein.

[0048] In one aspect, therefore, methods are provided herein for obtaining genetically modified yeast having improved tolerance to imidizolium-based ionic liquids, where the method comprises deleting PTK2 and SKY1, a regulator of ion transport, in a yeast of interest.

[0049] In another aspect, provided herein are methods for producing useful fuel or chemical feedstocks, where the method comprises contacting a recombinant yeast as provided herein to a source of xylose and other sugars and maintaining the recombinant yeast appropriate fermentation conditions. The sugars can come from a variety of sources including, but not limited to, cellulosic material. The cellulosic material can be lignocellulosic biomass. As used herein, the term "lignocellulosic biomass" refers to any materials comprising cellulose, hemicellulose, and lignin, wherein the carbohydrate polymers (cellulose and hemicelluloses) are tightly bound to the lignin. Generally, lignocellulosic material for making ethanol is feedstock such as corn stover, which consists of the stems, cobs, and leaves from the corn plants (i.e., the non-grain material). Corn stover is typically shredded by mechanical means and incorporated by tillage into topsoil for decomposition. In addition to lignocellulosic ethanol production from corn stover, other feedstocks such as sorghum, wheat, or another grain can be used. In some cases, lignocellulosic biomass comprises material selected from the group consisting of materials that comprise at least 75% cellulose, cellulose/hemicelluloses, xylose, biomass, and chitin. In other cases. the lignocellulosic biomass comprises at least one material selected from the group consisting of agricultural residues, wood, municipal solid wastes, paper and pulp industry wastes, and herbaceous crops. As used herein, the term "biomass" refers to a renewable energy source, is biological material from living or recently living organisms. As an energy source, biomass can either be used directly, or converted into other energy products such as biofuel. Biomass includes plant or animal matter that can be converted into fibers or other industrial chemicals, including biofuels. Industrial biomass can be grown from numerous types of plants, including miscanthus, switchgrass, hemp, corn, poplar, willow, sorghum, sugarcane, bamboo, and a variety of tree species, ranging from eucalyptus to oil palm (palm oil). Thus, biomass can include wood biomass and non-wood biomass.

[0050] In some cases, methods of the present invention include a hydrolyzation step. For example, when cellulosic material is used in the methods disclosed herein, the material can be hydrolyzed to produce a hydrolysate comprising xylose and glucose, which is subsequently contacted to one or more recombinant yeasts of the present invention. As used herein, the term "hydrolysate" refers to a fermentable sugar-containing product produced from cellulosic material (e.g., biomass), typically through pretreatment and saccharification processes. In exemplary embodiments, cellulosic material is pretreated using a solvent comprising one or more ionic liquids (ILs). Such a pretreatment may also comprise one or more physical or chemical treatments such as grind-

ing, ultrasonication, milling, cutting, base treatment such as with ammonia or NaOH, and acid treatment.

[0051] In some cases, IL-mediated hydrolysis further comprises an enzymatic saccharification treatment. Enzymatic saccharification typically makes use of an enzyme composition or blend to break down cellulose and/or hemicellulose and to produce an IL-treated hydrolysate containing 6-carbon sugars (e.g., glucose) and 5-carbon sugars (e.g., xylose, arabinose). For review of saccharification enzymes, see Lynd et al., *Microbiol. Mol. Biol. Rev.* 66:506-577 (2002). Saccharification enzymes may be obtained commercially. In some cases, saccharification enzymes may be produced using recombinant microorganisms that have been engineered to express one or more saccharifying enzymes.

[0052] Following hydrolyzation, an IL-treated hydrosylate is contacted with one or more of the genetically engineered yeasts disclosed herein (e.g., a yeast strain genetically modified to exhibit reduced amounts of functional PTK2 polypeptide and/or functional SKY1 polypeptide) under conditions suitable for fermentation. Fermentation conditions can comprise aerobic or anaerobic conditions. In exemplary embodiments, a method of the invention comprises contacting under anaerobic conditions a recombinant yeast as provided herein to an IL-treated hydrosylate for a period of time sufficient to allow fermentation of at least a portion of the cellulosic material into ethanol. In exemplary embodiments, a recombinant yeast used according to the methods provided herein is Saccharomyces cerevisiae. As used herein, "anaerobic fermentation" refers to a fermentation process run in the absence of oxygen or in which substantially no oxygen is consumed, preferably less than 5, 2.5, or 1 mmol/L/hour, more preferably 0 mmol/L/hour is consumed (i.e., oxygen consumption is not detectable), and where organic molecules serve as both electron donor and electron acceptors. In the absence of oxygen, NADH produced in glycolysis and biomass formation cannot be oxidized by oxidative phosphorylation.

[0053] In another aspect, the present invention provides a method of fermenting cellulosic material comprising the 5-carbon sugar xylose into ethanol, where the method comprises use of a recombinant yeast having enhanced tolerance of IL relative to a wild type yeast or a recombinant yeast not comprising the genetic modifications described herein. In particular, the present invention provides a method whereby the rate of fermentation of cellulosic material in an ILtreated hydrosylate to ethanol is increased relative to the fermentation rate of an IL-treated hydrosylate not contacted to a recombinant yeast or yeast inoculum provided by the present invention. In such cases, the method comprises contacting an IL-treated hydrosylate to a recombinant yeast having increased tolerance to IL toxicity, whereby cellulosic material of the contacted hydrosylate is fermented to produce ethanol at an enhanced rate relative to fermentation of an IL-treated hydrosylate that has not been contacted to a recombinant yeast of the present invention.

[0054] In some cases, methods of the present invention further comprise an ethanol separation or extraction step. Following conversion of sugars into ethanol, the ethanol can be separated from a fermentation culture using, for example, a standard distillation method or by filtration using membranes or membrane systems known in the art. Methods of separating or extracting are not restricted to those disclosed herein.

[0055] Methods of the present invention can be conducted continuously, batch-wise, or some combination thereof.

[0056] In another aspect, provided herein are methods for producing fuels and chemical feedstocks from glycerol (or glycerin). Glycerol is a by-product of biodiesel production, which, using a recombinant yeast of the present invention, could be further converted to a fuel or chemical feedstock such as, for example, ethanol, lactic acid, isobutanol, and propanediol. In some cases, the method converts glycerol to ethanol and comprises contacting glycerol to one or more of the genetically engineered yeasts disclosed herein (e.g., a yeast strain genetically modified to exhibit reduced amounts of functional PTK2 polypeptide and/or functional SKY1 polypeptide) under appropriate fermentation conditions. In exemplary embodiments, methods are provided for producing lactic acid from glycerol. In such cases, the method comprises contacting under anaerobic conditions a recombinant yeast provided herein to glycerol for a period of time sufficient to allow fermentation of at least a portion of the glycerol into lactic acid. Lactic acid is in high demand as a chemical feedstock for the biodegradable plastic known as polylactic acid (PLA), a biopolymer that is useful in a variety of applications including packaging material and medical devices (e.g., surgical sutures, orthopedic implants). The raw materials required to manufacture lactic acid are expensive and limit use of PLA. In other cases, the method of converting glycerol into a useful fuel comprises contacting under anaerobic conditions a recombinant yeast as provided herein to glycerol for a period of time sufficient to allow fermentation of at least a portion of the glycerol into ethanol or butanol.

[0057] In exemplary embodiments, a recombinant yeast used according to the methods provided herein is *Saccharomyces cerevisiae* (*S. cerevisiae*). Following conversion of glycerol into ethanol, the fuel or chemical feedstock can be separated from a fermentation culture using, for example, a standard distillation method or by filtration using membranes or membrane systems known in the art. Methods of separating or extracting are not restricted to those disclosed or exemplified herein.

[0058] Articles of Manufacture

[0059] In a further aspect, the present invention provides an article of manufacture containing any one or more of the recombinant yeasts disclosed herein is provided. An article of manufacture can contain one of the microorganisms disclosed herein (e.g., one or more of the yeast strains), or an article of manufacture can contain two or more of the microorganisms disclosed herein. Articles of manufacture disclosed herein also can include, for example, components necessary for growth of the particular microorganism(s).

[0060] While the present invention is susceptible to various modifications and alternative forms, specific embodiments thereof have been shown by way of example in the drawings and are herein described in detail. It should be understood, however, that the description herein of specific embodiments is not intended to limit the invention to the particular forms disclosed, but on the contrary, the intention is to cover all modifications, equivalents and alternatives

[0061] The present invention will be more fully understood upon consideration of the following non-limiting Examples. All papers and patents disclosed herein are hereby incorporated by reference as if set forth in their entirety.

EXAMPLES

Example 1

Genetic Engineering and Directed Evolution of a *S. cerevisiae* Strain Tolerant to Ionic Liquid (IL) Toxicity

[0062] Using chemical genomics guided biodesign, we identified 2 genes that are key in mediating IL tolerance of the fermentative yeast S. cerevisiae. Chemical genomic profiling of EMIM-Cl identified 220 significantly responsive genes to EMIM-Cl (FIG. 2A; Table 3). Sensitive mutants gave insight into the mode of action of EMIM-Cl and suggested it was toxic to mitochondria. Top sensitive mutants were found to be mitochondrial genes ARG2, HMI1, MCT1, QCR2, RIM1, and SHE9 (Table 2). ARG2 is mitochondrial enzyme that catalyzes the first step in the biosynthesis of the arginine precursor ornithine (Abadjieva et al., 2001). HMI1 is a mitochondrial DNA helicase (Lee et al., 1999). MCT1 is a component of mitochondrial fatty acid synthase (Schneider et al., 1997). QCR2 is a subunit of ubiquinol cytochrome-c reductase, a component of the mitochondrial inner membrane electron transport chain. RIM1 is ssDNA-binding protein essential for mitochondrial genome maintenance (Li et al., 1998, p. 1). We tested the top 2 sensitive and resistant mutants (QCR2, ARG2, PTK2, and SKY1), to confirm sensitivity or resistance of the individual mutants (FIG. 2B). Further, when we correlated the chemical genomic profile of EMIM-Cl to existing chemical genomic datasets (Parsons et al., 2006), we found it had the highest correlation with the mitochondria de-polarization agent valinomycin (p<0.001). Taken together, it suggests EMIM-Cl is toxic to mitochondrial function.

[0063] We determined that ionic liquids were more toxic to cells grown on glycerol compared to glucose (FIG. 3A). Using microscopy, we explored the effect of ionic liquids on mitochondria. Cultures treated with EMIM-Cl displayed a dose-dependent effect on staining of active mitochondria, as determined with SYTO® 16 (Life Technologies) green fluorescent nucleic acid stain, which preferentially binds yeast mitochondrial nucleic acids (FIG. 3B). Untreated cells had normal mitochondrial morphology, and at higher doses, mitochondria structures in cells disappeared indicating a loss of functional mitochondria. Finally, we used FACS analysis with the stain 3,3-Dioctadecyloxacarbocyanine perchlorate ("DiO"), which has differential fluorescence depending on mitochondrial membrane potential. In the presence of ionic liquids, we observed a fluorescence shift of DiO, indicating reduced mitochondrial membrane potential (FIGS. 3C-D). Valinomycin was used as a positive control. Hydroxyurea and benomyl were included as negative control agents that causes cell death through a mechanism unrelated to the mitochondria.

TABLE 2

	Dele	tion Mutan	ts Sensitive to EMIM-CI
Gene	Fold change	Adjusted P-value	Gene description
QCR2	0.19498	7.45E-26	Subunit 2 of ubiquinol cytochrome-c reductase (Complex III); Complex III is a component of the mitochondrial inner membrane electron transport chain
ARG2	0.170584	2.22E-25	Acetylglutamate synthase (glutamate N-acetyltransferase); mitochondrial enzyme that catalyzes the first step in the biosynthesis of the arginine precursor ornithine
RIM1	0.197448	7.98E-25	ssDNA-binding protein essential for mitochondrial genome maintenance; involved in mitochondrial DNA repli- cation
SHE9	0.201427	2.67E-23	Protein required for normal mitochon- drial morphology; mitochondrial inner membrane protein
LYS5	0.182056	2.67E-23	Phosphopantetheinyl transferase
YPT7	0.158357	2.67E-23	Rab family GTPase GTP-binding pro- tein of the rab family; required for homotypic fusion event in vacuole inheritance, for endosome-endosome fusion
MCT1	0.15756	6.69E-23	Predicted malonyl-CoA: ACP transfer- ase; putative component of a type-II mitochondrial fatty acid synthase that produces intermediates for phospho- linid remodeling
HMI1	0.193927	1.18E-22	Mitochondrial inner membrane local- ized ATP-dependent DNA helicase; re- quired for the maintenance of the mito- chondrial genome
GAL1	0.196168	2.48E-22	Galactokinase; phosphorylates alpha- D-galactose to alpha-D-galactose-1- phosphate in the first step of galac- tose catabolism
PUF4	0.186306	1.03E-19	Member of the PUF protein family

[0064] Deletion of Kinases Involved in Ion Homeostasis Confers IL Tolerance

[0065] Resistant mutants uncovered by chemical genomics can identify points to rationally engineer resistance. The top resistant deletion mutant was PTK2 (FIG. 2A). PTK2 is a putative serine/threonine protein kinase involved in regulation of ion transport across plasma membrane (Erez and Kahana, 2002; Kaouass et al., 1997). This mutant had a 12-fold positive fold-change $(p=1e^{-74})$ in fitness in the presence of EMIM-Cl, indicating greater growth than all other strains. The second most significant resistant strain was a deletion mutant of SKY1 (fold change=4.5, $p=1e^{-21}$), which is functionally similar to PTK2 and is a protein kinase involved in regulating proteins involved and cation homeostasis (Erez and Kahana, 2002). We confirmed resistance of these individual mutants (FIG. 2B). The PTK2 mutant had a significantly higher IC₅₀ score than the WT (FIG. 4A). Mutants of YPT7 were among the most sensitive, deletion of this gene has been shown to decrease ionic stress tolerance of zinc and calcium ions (Kucharczyk et al., 2000).

[0066] As PTK2 was the most resistant mutant in both the initial screen and validations, we focused on this gene. We deleted PTK2 in our xylose fermenting yeast Y133 (Parreiras et al., 2014). The half-maximal inhibition concentration (IC50) of EMIM-Cl in Y133 yeast was 0.76%, whereas the PTK2 mutant had an IC50 of 2.4% (FIG. 4B). This modification also conferred tolerance to BMIM-Cl and

EMIM-Ac, suggesting all have a similar mode of toxicity that is mediated by PTK2. We found the mutant also significantly improved sugar conversion (glucose and xylose) and ethanol production in the presence of 1% EMIM-Cl (FIG. 5). PTK2 has been shown to positively regulate the essential proton efflux pump Pmalp. Further, PMA1 is also regulated by IXR1, which was the 5th most significant (p=2.7e-11) resistant mutant (Table 3). We tested if over expression of PMA1 could cause EMIM-C1 sensitivity, and as predicted increased expression of PMA1 caused a significant decrease in EMIM-Cl tolerance (p<0. 01). Overexpression of PTK2 also reduced EMIM-Cl tolerance, but not significantly. This suggests that PMA1 mediates the toxicity of ionic liquids via its role in pH regulation, and decreasing the activity of Pmalp through deletion of PTK2 can confer resistance to imidazolium ionic liquids. SKY1 is not known to interact with PMA1, and it has been shown to have a mode of action independent of PTK2 in ion regulation despite similar phenotypes (Eraso et al., 2006). We found a strong pH effect on IL toxicity. At near neutral pH (pH 6.5), the effects of EMIM-Cl were much greater, yet there was not a significant difference between the Y133 and the Y133 ptk2 Δ strain at a lower pH (pH 5.0) (FIG. 5). In the absence of EMIM-C1, the 2 strains had near equivalent growth (FIG. 5).

[0067] Taken together, we would propose the following model for the mechanism of toxicity of imidazolium ionic liquids, as well as alleviation by deletion of PTK2. As the ILs seem to exert toxicity on the mitochondria, we propose IL toxicity would be greatest under aerobic conditions, rather than anaerobic where mitochondrial activity is diminished. Secondly, we propose that the toxic imidazolium cation enters the cell at points of active cation efflux (such as H+ efflux by Pma1p). In this case, IL toxicity would be further diminished under in low pH media where Pma1p is less active. aerobic/anaerobic and pH6.5/pH5.0 conditions in the presence of BMIM-Cl (a more toxic IL). The data supports our proposed model. The greatest toxicity occurs at near neutral pH under aerobic conditions in the WT strain. The WT still performs poorly under aerobic conditions, but growth is slightly better. At pH 5.0, the effects of the ILs are reduced but the PTK2 mutant performs better in both aerobic and anaerobic condition. In support of this model, we found the effects of ILs on mitochondrial membrane potential were lessened in the ptk2A strain.

[0068] Materials & Methods

[0069] Compounds, initial screening, and IC₅₀ determination: Compounds tested were purchased from Sigma-Aldrich. Cells of S. cerevisiae (MATapdr1A::natMXpdr3A:: KI.URA3 snq2∆::KI.LEU2 can1A::STE2pr-Sp_his5 lyp1 Δ his3 Δ 1 leu2 Δ 0 ura3 Δ 0 met15 Δ 0), referred to as control strain, were grown in 200 µl cultures at 30° C. in YPD, with a drug or DMSO control. Plates were read on a TECAN M1000 over a 48 hour growth period. The specific growth rate was calculated using GCAT analysis software (available at cat3-pub.glbrc.org on the World Wide Web) (Sato et al., 2013). When presented, IC_{50} values for growth inhibition were calculated from triplicate 8 point dose curves and SigmaPlot 12.0. When presented, error bars are mean±standard error (S.E.) of at least 3 replicates.

[0070] Chemical genomic analysis: Chemical genomic analysis of poacic acid was performed as described as described previously (Fung et al., 2013; Parsons et al., 2006). The tested yeast deletion collection had 4000 strains

using the genetic background described in Andrusiak (2012). The optimal inhibitory concentration of poacic acid for chemical genomic profiling (70-80% growth versus solvent control in YP-galactose media after 24 hours of growth) was determined using an 8 point dose curve. A concentration of 88 µg/ml inhibited growth within this range. 200 μ l cultures of the pooled, deletion collection of S. cerevisiae deletion mutants were grown with 88 µg/ml poacic acid or a DMSO control in triplicate for 48 hours at 30° C. Genomic DNA was extracted using the Epicentre MasterPure[™] Yeast DNA purification kit. Mutant-specific molecular barcodes were amplified with specially designed multiplex primers (Smith et al., 2009). The barcodes were sequenced using an Illumina MiSeq. Three replicates of each condition (poacic acid vs. DMSO) were sequenced. One DMSO control was lost due to poor sequencing reads. The barcode counts for each yeast deletion mutant in the presence of poacic acid were normalized against the DMSO control conditions to define sensitivity or resistance of individual strains. To determine a p-value for each top sensitive and resistant mutant, we used the EdgeR package (Robinson et al., 2014, 2010). A Bonferroni-corrected hypergeometric distribution test was used to search for significant enrichment of GO terms among the top 10 sensitive and resistant deletion mutants (Boyle et al., 2004). To understand the pathways that were most affected by poacic acid we developed a protein complex/pathway score based on the summation of the z-scores for each complex/pathway (Pathway z-score). Correlation of the chemical genomic profile of poacic acid with the yeast genetic interaction network to was done as described in Costanzo et al. (2010).

TABLE 3

Respo	onsive EMIM-Cl Deletion M	utants	
ORF	Fold Change	Adjusted Pvalue	
PTK2	12.02580613	1.00E-74	
QCR2	0.194980443	7.45E-26	
ARG2	0.170584492	2.22E-25	
RIM1	0.197447841	7.98E-25	
SHE9	0.201426955	2.67E-23	
LYS5	0.182056228	2.67E-23	
YPT7	0.158356669	2.67E-23	
MCT1	0.157560266	6.69E-23	
HMI1	0.193926778	1.18E-22	
GAL1	0.196168114	2.48E-22	
SKY1	4.547039983	8.72E-21	
PUF4	0.186305965	1.03E-19	
SWS2	0.182120822	2.33E-18	
VPS24	0.190770275	2.33E-18	
COQ2	0.224014905	4.40E-18	
IMG2	0.195088678	4.40E-18	
RPN14	0.179147805	3.07E-17	
YGL010W	0.279105407	1.39E-16	
LEU1	0.191102193	1.39E-16	
TRP1	0.184520001	1.39E-16	
YGR022C	0.218835697	6.93E-16	
NHP10	0.218719506	1.52E-15	
ECT1	0.190663421	1.55E-15	
GCV1	0.218285637	3.40E-15	
RAD57	0.276130823	1.24E-13	
FMT1	0.178006363	1.32E-13	
SGE1	2.65402935	3.72E-13	
ATE1	0.292196821	1.85E-12	
HIS6	0.198723718	2.31E-12	
FEN1	4.69165376	3.57E-12	
YDL012C	0.36442804	1.22E-11	
COX10	0.266761544	1.40E-11	

10

TABLE 3-continued

	TABLE 3-continued	l]	TABLE 3-continued	l
Respo	nsive EMIM-Cl Deletion N	Autants	Respons	sive EMIM-Cl Deletion N	Autants
ORF	Fold Change	Adjusted Pvalue	ORF	Fold Change	Adjusted Pvalue
LIP2	0.221691215	1.99E-11	RPL24B	2.085646194	0.001194221
CBC2	0.234704258	2.14E-11	YSP2	1.61808494	0.001333724
IXR1	2.699554208	2.70E-11	RPS28B	2.087820172	0.001381818
LYS12	0.195058513	3.13E-11	ARX1	1.688293446	0.00139627
SLM3	0.208236171	5.03E-11	UPF3	1.609815095	0.001406756
10F1 VNI 171C	3 468541252	0.94E - 11 3.27E - 10	VI R194C	0.500030084	0.001419772
SOK1	0.366775393	4.69E-10	SVL3	0.384738659	0.001647096
BUD21	0.305919651	1.81E-09	NMD2	1.613751821	0.001838007
COG7	0.319888577	1.87E-09	YDL172C	1.636215323	0.001979281
AIM22	0.278105636	2.80E-09	ROM2	2.197687749	0.00202286
BUB1	0.245581688	5.02E-09	BAP2	1.689341645	0.002053442
MET18	2.225601034	8.98E-09	AVT5	1.933438849	0.002169373
RPL22A	3.036427183	9.48E-09	PPM1	0.344370161	0.002497633
KMDI LDD1	0.360663343	1.2/E-08	C1F4 DED1	2.6/02/3136	0.002615534
UMS1	2.090312271	1.39E-08	DEFT VII 141W	1.52407000	0.002043979
PMP3	0 173511422	2.23E=08	PLIE6	1.747601473	0.00283934
GSC2	0.226593198	2.61E-08	IST3	1.898889958	0.003076765
URE2	2.54477019	3.98E-08	LYS14	0.39835021	0.003165432
SLM6	0.22764663	4.24E-08	VPS38	1.666224043	0.00319675
YCL062W	0.088564158	4.86E-08	SIN3	2.019847313	0.003320158
RAD27	4.137697691	8.61E-08	YOL162W	0.553685477	0.003825296
CHD1	0.414164421	9.98E-08	IRA2	0.407629512	0.00400892
PTC1	0.333165584	9.99E-08	DPB3	1.946383305	0.004280181
RPS6A	2.11747234	1.65E-07	SW16	1.901930869	0.004764991
HIS/	0.391540398	2.06E-07	KPS10A	2.351123012	0.004772874
PM12 SLV5	2.3/0491342	2.97E-07 6.43E-07		0.483944749	0.004780117
RPS24A	2 063559947	8.12E-07	SSK2	1 578877231	0.004880977
BRP1	1.802482997	1.75E-06	UBC4	1.541297429	0.005629761
VPS4	0.284949379	2.12E-06	YIR044C	0.572336777	0.0059254
ARG4	0.398876145	3.03E-06	YIH1	1.761780624	0.006448317
YOL050C	1.947624117	5.24E-06	RPL19B	1.559626518	0.006528987
FPS1	1.813406111	5.90E-06	SAP155	1.703982839	0.00665084
RRP6	2.26193037	1.32E-05	MF(ALPHA)2	0.615365791	0.006853742
TMA20	1.751522457	2.92E-05	YHB1	0.561069189	0.006853742
BEM1 VMB010W	2.226615924	3.36E-05	SUK4 PDI 11D	2.535246198	0.007067883
OST3	2 230424373	4.18E-05	EPE2	1.724953455	0.007472428
SUB1	1 876097999	4.88E-05	RPI 19A	1.87520079	0.007982127
RPS1B	2.497511638	4.95E-05	LIAI	1.621389964	0.008850898
YER156C	2.550929037	0.00010485	YBR090C	0.588188337	0.010006037
SKI3	1.761177402	0.000117522	SPS4	0.56584427	0.010260545
DSF2	1.855754507	0.000166238	DBP3	1.708790709	0.011446367
RRP8	3.09657616	0.000184522	RPS18B	1.743280408	0.012283338
RPL35B	2.190724155	0.000244477	YMR193C-A	1.86685344	0.012510503
WSS1	0.314533733	0.000247709	MEI4	1.592093298	0.012523556
ALG5 GVB1	1./528/3331	0.000248039	KKII VDI 119W	0.615146728	0.012523556
D DS10D	0.572110022	0.00027083	IDLIIOW DEV32	2 102687482	0.013040813
RXT2	1 617177157	0.000277827	BNI4	1 66543388	0.013262055
ALG9	1.715781217	0.000295323	HIR2	0.458720353	0.013408531
MAF1	0.21296766	0.000342149	ZDS1	0.602599615	0.014784078
TPS1	0.541150238	0.000348396	YPL205C	1.523379369	0.015985809
TMA23	2.386103482	0.000375631	AVT3	1.574572994	0.015985809
PUB1	2.278111017	0.000388778	YPS7	1.508222236	0.016011372
AIM1	0.569911935	0.000446799	TSR2	1.940216199	0.016250456
SFA1	0.242790741	0.000564656	DBF2	1.926717732	0.016434754
EAF1	2.42399159	0.00058625	SAY1 DUD2	1.592356536	0.017368902
BULI UDM1	1.731997329	0.000596426	BUD8 SAD195	0.603363321	0.017/17293
IVS2	0.462150565	0.000731519	UBP14	1.534013542	0.01/9090/5
OLA1	1.644826773	0.00083587	YPR130C	0.526344103	0.018019346
YLR279W	0.5779028	0.000904842	YGR237C	0.549580524	0.018245362
REI1	2.167869866	0.000946346	APM3	0.522204691	0.018245362
RHO2	1.785203065	0.000946346	RNP1	1.49466885	0.018245362
PMT1	1.711961271	0.001016251	TRP2	1.685315095	0.01871036
DAN1	0.578606071	0.001046222	RCR1	0.450815237	0.019050835
GRX2	0.339437544	0.001138368	YLR434C	1.500094892	0.020825241
TOP1	1.759222352	0.001176807	SNC2	1.57346887	0.020886503
DIA2	2.886364444	0.001179284	YDR352W	0.588824651	0.020886503

TABLE	3-continued
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Respon	sive EMIM-Cl Deletion N	Autants
ORF	Fold Change	Adjusted Pvalue
COX23	0.587047361	0.021578429
SEC66	2.430760624	0.021578429
YAR028W	1.704403202	0.023336882
FYV1	1.764880543	0.023336882
HAL5	0.587197405	0.024205854
VPS21	1.819782964	0.024205854
MRC1	1.773378288	0.024879254
YMR259C	0.677558503	0.024879254
RPS8A	1.995545086	0.024879254
FYV10	1.464914375	0.025159395
VPS72	0.509225903	0.02733555
NGL3	0.671907863	0.027690877
SDS3	1.586060389	0.027690877
YMR086W	0.499097245	0.02818714
RPS21B	1.883670596	0.028783922
FDC1	0.626868071	0.02931875
IES2	2.113942593	0.02931875
TIR2	1.536079747	0.030313892
THI20	0.459550385	0.031142813
VPS27	1.573153664	0.031310338
ZRG8	1.460275931	0.031787495
YCR087C-A	1.607824918	0.032567932
COQ10	1.641212911	0.032567932
KSSI	1.404097911	0.033407793
IRC18	0.661991855	0.033549878
RPL40B	1.554295132	0.03544702
PSY4	0.597826697	0.037614217
SUR2	0.664034566	0.037614217
URM1	1.503096311	0.038240128
VHS3	1.464054866	0.040352936
NAM7	1.457064937	0.040729076
GBP2	1.553440254	0.042661626
YDR474C	0.610716369	0.045531097
RPL24A	2.157465683	0.046344723
YGL024W	3.064854234	0.046344723
ARK1	0.433074326	0.047934054
YNL226W	2.120057649	0.048474052
ULA1	0.678863479	0.048474052
YAL058C-A	1.427986652	0.048474052
MLP2	0.614439126	0.048474052
ELP2	1.640620535	0.048742335
GAL7	1.570747272	0.049180466
TUM1	1.437040713	0.04931037

[0071] The present disclosure incorporates by reference the article "Mechanism of Imidazolium Ionic Liquids Toxicity in *Saccharomyces cerevisiae* and Rational Engineering of a Tolerant, Xylose-Fermenting Strain" Dickinson et al. *Microb Cell Fact* (2016) 15:17 (including supplementary materials and methods).

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~D	<u>г</u> , тт <i>с</i>		11011	805	*a1		11911	ne c	810	DGT	var	DCT	d	815	116
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T]-		T	m	245		7	d]	T] -	250	T	T] -	m	17-7	255	d]
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				405					410					415		
Ser	Val	Ser	Gly 420	Asn	Arg	Asn	Ile	Pro 425	Ser	Ser	Ile	Asn	Asn 430	Asn	Ser	
Ile	Asn	Asn 435	Gly	Ile	Gly	Ile	Lys 440	Asn	Ser	Asn	Asn	Ser 445	Phe	Leu	Asn	
Ser	Val 450	Pro	His	Ser	Val	Thr 455	Arg	Met	Phe	Ile	Asn 460	Glu	Asp	Ser	Asn	
Asp 465	Asn	Asn	Asn	Asn	Asp 470	Asn	Ser	Lys	Asn	Lys 475	Asn	Asn	Asn	Asn	Asn 480	
Asn	Ser	Asn	Asn	Asn 485	Asn	Asn	Glu	Asp	Ile 490	Met	Asn	Thr	Pro	Leu 495	His	
Glu	Glu	Gln	Leu 500	Ala	Asp	Ser	Leu	Ser 505	Thr	Phe	Asp	Ile	Ser 510	Asn	Ile	
Ser	Gln	Ser 515	Ser	Asp	Thr	Asn	Gly 520	Pro	Tyr	Ile	Ser	Asn 525	Thr	Met	Asp	
Ser	Asn 530	Ser	Asn	Val	Ser	Thr 535	Asp	Ile	Asn	Ser	Pro 540	Glu	Asn	Leu	Ile	
Gln 545	Ile	ГЛа	Ile	Ala	Asp 550	Leu	Gly	Asn	Ala	Суз 555	Trp	Tyr	Asp	Glu	His 560	
Tyr	Thr	Asn	Ser	Ile 565	Gln	Thr	Arg	Glu	Tyr 570	Arg	Ser	Pro	Glu	Val 575	Leu	
Leu	Gly	Ala	Pro 580	Trp	Gly	Сүз	Gly	Ala 585	Asp	Ile	Trp	Ser	Thr 590	Ala	Суз	
Leu	Ile	Phe 595	Glu	Leu	Ile	Thr	Gly 600	Asb	Phe	Leu	Phe	Glu 605	Pro	Aab	Glu	
Gly	His 610	Ser	Tyr	Thr	Lys	Asp 615	Asp	Asp	His	Ile	Ala 620	Gln	Ile	Ile	Glu	
Leu 625	Leu	Gly	Glu	Leu	Pro 630	Ser	Tyr	Leu	Leu	Arg 635	Asn	Gly	Lys	Tyr	Thr 640	
Arg	Thr	Phe	Phe	Asn 645	Ser	Arg	Gly	Leu	Leu 650	Arg	Asn	Ile	Ser	Lys 655	Leu	
Lys	Phe	Trp	Pro 660	Leu	Glu	Asp	Val	Leu 665	Thr	Glu	Lys	Tyr	Lys 670	Phe	Ser	
Lys	Asp	Glu 675	Ala	Lys	Glu	Ile	Ser 680	Asp	Phe	Leu	Ser	Pro 685	Met	Leu	Gln	
Leu	Asp 690	Pro	Arg	Lys	Arg	Ala 695	Asp	Ala	Gly	Gly	Leu 700	Val	Asn	His	Pro	
Trp 705	Leu	Гла	Asp	Thr	Leu 710	Gly	Met	Glu	Glu	Ile 715	Arg	Val	Pro	Asp	Arg 720	
Glu	Leu	Tyr	Gly	Ser 725	Gly	Ser	Asp	Ile	Pro 730	Gly	Trp	Phe	Glu	Glu 735	Val	
Arg	Asp	His	Lys 740	Arg	His											

We claim:

1. A recombinant yeast that has been genetically engineered to exhibit a decreased level of functional PTK2 or SKY1 polypeptide, wherein the recombinant yeast has increased tolerance to ionic liquid toxicity relative to a wild-type yeast or another recombinant yeast not exhibiting a decreased level of functional PTK2 or SKY1 polypeptide.

2. The recombinant yeast of claim 1, wherein the ionic liquid is an imidazolium-based ionic liquid.

3. The recombinant yeast of claim **1**, wherein the yeast comprises a disabling mutation in a gene encoding a PTK2 or SKY1 polypeptide.

4. The recombinant yeast of claim **2**, wherein the disabling mutation comprises a deletion of at least a portion of the gene encoding a PTK2 or SKY1 polypeptide, whereby the yeast exhibits a decreased level of functional PTK2 or SKY1 polypeptide.

5. The recombinant yeast of claim **1**, wherein the yeast produces ethanol at an increased rate relative to a wild-type yeast or another recombinant yeast not exhibiting decreased or undetectable levels of functional PTK2 or SKY1 polypeptides.

6. The recombinant yeast of claim 4, wherein the increased rate of ethanol production occurs under anaerobic conditions.

7. The recombinant yeast of claim 1, wherein the recombinant yeast is of the genus *Saccharomyces*.

8. The recombinant yeast of claim **6**, wherein the recombinant yeast is of the species *Saccharomyces cerevisiae*.

9. A yeast inoculum, comprising: (a) a recombinant yeast of claim **1**; and (b) a culture medium.

10. A method for fermenting cellulosic material into ethanol, comprising contacting an ionic liquid-treated hydrosylate to the recombinant yeast of claim 1 or the yeast inoculum of claim 9 for a period of time sufficient to allow fermentation of at least a portion of the cellulosic material to ethanol, whereby more cellulosic material is fermented into ethanol in a hydrosylate comprising at least 1% residual ionic liquid than is fermented into ethanol in a hydrosylate comprising at least 1% residual ionic contacted to the recombinant yeast or the yeast inoculum.

11. The method of claim **10**, wherein the ionic liquid-treated hydrosylate comprises at least 1.5% residual ionic liquid.

12. The method of claim **10**, wherein the ionic liquid-treated hydrosylate comprises at least 2% residual ionic liquid.

13. The method of claim **10**, further comprising separating the ethanol from fermented cellulosic material.

14. The method of claim 10, wherein the ionic liquid-treated hydrosylate comprises xylose.

15. The method of claim **10**, wherein the recombinant yeast is *Saccharomyces cerevisiae*.

16. The method of claim **10**, wherein the cellulosic material comprises lignocellulosic biomass.

17. The method of claim 16, wherein the lignocellulosic biomass comprises at least one material selected from the group consisting of agricultural residues, wood, municipal solid wastes, paper and pulp industry wastes, and herbaceous crops.

18. The method of claim **10**, wherein the yeast comprises a disabling mutation in a gene encoding a PTK2 or SKY1 polypeptide.

19. The method of claim **18**, wherein the disabling mutation comprises a deletion of at least a portion of the gene encoding a PTK2 or SKY1 polypeptide, whereby the yeast exhibits a decreased level of functional PTK2 or SKY1 polypeptide.

20. The method of claim 10, wherein the recombinant yeast is of the genus *Saccharomyces*.

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